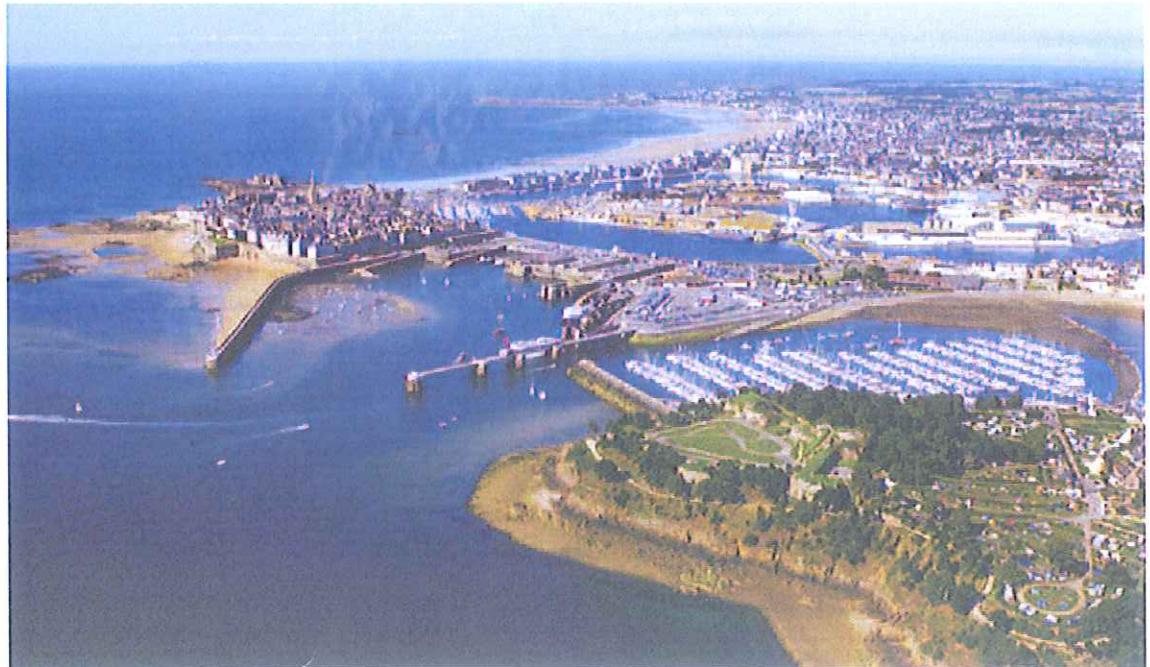
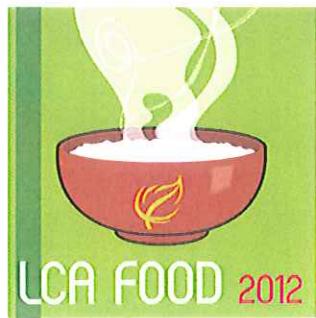


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# PROCEEDINGS

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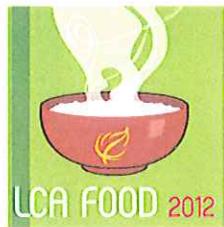


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### EDITORS

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Hayo M.G. van der Werf



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112. Modelling Estonian field crop farm types for LCA Sirla Pehme*, Eve Veromann.....	817
113. Developing innovative technical agronomical practices in sunflower cultivation for industrial applications: experience from central Italy Francesco Razza <sup>1,*</sup> , Francesco Degli Innocenti <sup>2</sup> , Michele Falce <sup>2</sup> , Luciano Concezzi <sup>3</sup> , Andrea Massoli <sup>3</sup> .....	818
114. Effects of different crop management on durum wheat GHGs emission Salem Alhajj al <sup>1,*</sup> , Giuseppe De Mastro <sup>1</sup> , Luigi Tedone <sup>1</sup> , Stefano Bona <sup>2</sup> , Lucia Coletto <sup>2</sup> .....	820
115. Environmental and economic life cycle assessment of organic and conventional olive systems Ramez Mohamad <sup>1,*</sup> , Annalisa De Boni <sup>2</sup> , Gianluigi Cardone <sup>1</sup> , Marie Reine Bteich <sup>1</sup> , Michele Moretti <sup>2</sup> , Rocco Roma <sup>2</sup> , Vincenzo Verrastro <sup>1</sup> .....	821
116. A life cycle assessment of rice cultivation Torsten Rehl <sup>1</sup> , Barbara Dannenmann <sup>2</sup> , Sabine Deimling <sup>1</sup> , Joachim Müller <sup>2</sup> .....	822
117. Environmental assessment of rice production in Camargue, France Ancia Drocourt <sup>1</sup> , Yannick Mervant <sup>1</sup> , François Milhau <sup>1</sup> , Mireille Chinal <sup>2</sup> , Arnaud Hélias <sup>1,3,*</sup> .....	824
118. Allocating environmental burdens from fertilisation to crops in a rotation Alice Guedet <sup>1,*</sup> , Hervé Bossuat <sup>1</sup> , Marily Pradel <sup>2</sup> , Afсанeh Lellahi <sup>3</sup> , Aurélie Tailleur <sup>3</sup> .....	826
119. Designing sustainable crop rotations using life cycle assessment of crop sequences Frank Hayer <sup>1</sup> , Emmanuelle Bonnin <sup>2</sup> , Benoit Carroué <sup>3</sup> , Gérard Gaillard <sup>1</sup> , Thomas Nemecek <sup>1</sup> , Anne Schneider <sup>3</sup> , and Christophe Vivier <sup>4</sup> .....	828
120. Life cycle assessment of various fertilisation systems in open field vegetable production, Flanders, Belgium Reindert F. Heuts*, Jelle Van Loon, Eddie Schrevens .....	830
121. Comparison of CO <sub>2</sub> emissions in the wine production from traditional and organic farming techniques. A Spanish case study A. Aranda*, S. Scarpellini, G. Ferreira, D. Zambrana .....	832
122. Grape life cycle assessment: which methodological choices for a combined assessment with grape quality? Christel Renaud-Gentie <sup>1,*</sup> , Frédérique Jourjon <sup>1</sup> , Marc Benoit <sup>2</sup> .....	833
<b>GROUP 5, SESSION B: FOOD PRODUCTS</b>	
123. Ecodesign opportunities for a farmer's bread. Two case studies from north-western France Michal Kulak, Thomas Nemecek <sup>1</sup> , Emmanuel Frossard <sup>2</sup> , Gerard Gaillard <sup>1</sup> .....	835
124. How to adapt generic LCI data to be reliant on the original recipe: case study of a biscuit Roberto Bellino <sup>1</sup> , Marie Vuaillet <sup>1</sup> , Stéphane Le Pochat <sup>1,*</sup> , Laure Vidal <sup>2</sup> , Stéphanie Capdeville <sup>2</sup> , Sylvie Martinel <sup>3</sup> .....	837
125. Prioritising retail food waste prevention - potatoes, tomatoes or carambolas? Ingrid Strid .....	839
126. LCA of waste from olive oil manufacturing Bruno Notarnicola <sup>1,*</sup> , Bernardo De Gennaro <sup>2</sup> , Giuseppe Tassielli <sup>1</sup> , Pietro Alexander Renzulli <sup>1</sup> .....	841
127. Environmental impact of animal food products and their substitutes Trudy Rood <sup>1</sup> , Durk Nijdam, Henk Westhoek, A. Leip <sup>2</sup> , J.P. Lesschen <sup>3</sup> .....	842
128. Industrial ecology and agri-food sector. Perspectives of implementation in an Italian regional cluster Raffaella Taddeo*, Alberto Simboli, Anna Morgante .....	843
129. LCAs for animal products pork, beef, milk and eggs in Finland Kirsil Usva*, Jouni Nousiainen, Helena Hyvärinen, Yrjö Virtanen .....	845
130. Greenhouse gas emissions related to saturated fat, sodium and dietary fibre content of food products Corné van Dooren*, Annely Douma .....	847
131. Harmonising LCA methodology: A collaborative approach in a search for allocation rules for food sector Hanna Hartikainen*, Juha-Matti Katajajuuri, Frans Silvenius .....	849
132. Assessment of the life cycle of a Portuguese wine: from viticulture to distribution Belmira A. F. Neto <sup>1,*</sup> , Ana Cláudia Dias <sup>2</sup> , Marina Machado <sup>3</sup> .....	851
133. Can you afford to make an eco-diet? Sirpa Kurppa*, Kirsi Silvennoinen.....	852
134. Value of a life cycle approach in evaluating the environmental impacts of packaging for food and beverage applications Sonia Valdivia <sup>1</sup> , Bruce Vigon <sup>2</sup> , Jim Fava <sup>3</sup> , Laura Flanigan <sup>3,*</sup> .....	853
135. Spatial food-print to supply livestock products to Paris, 19 <sup>th</sup> -21 <sup>st</sup> centuries Petros Chatzimpiros .....	854
136. Analysis of material and energy flow associated with food production and consumption in Japan Naoki Yoshikawa <sup>1,*</sup> , Koji Amano <sup>1</sup> , Koji Shimada <sup>2</sup> .....	856
137. Environmental impacts of pasta cooking Luca Ruini <sup>1</sup> , Roberto Bassi <sup>1</sup> , Massimo Marino <sup>2</sup> , Sonia Pignatelli <sup>2,*</sup> .....	858
138. The development of robust Life Cycle Analysis for mycoprotein and the meat free brand Quorn™ Wayne Martindale <sup>1,*</sup> , Louise Neville <sup>2</sup> , Muyiwa Akintoye <sup>2</sup> , Tim Finnigan <sup>2</sup> .....	860
139. Environmental evaluation of French olive oil production G. Busset <sup>1,2,3,4,*</sup> , JP Belaud <sup>3,4</sup> , F. Clarens <sup>5</sup> , J. Espi <sup>5</sup> , M. Montréaud-Vignoles <sup>1,2</sup> , C. Sablayrolles <sup>1,2</sup> .....	861
140. LCA of food packaging: soy-protein based films versus PP film I. Leceta <sup>1</sup> , P. Guerrero <sup>1</sup> , S. Cabezudo <sup>2</sup> , K. de la Caba <sup>1,*</sup> .....	862
141. Comparative LCA of reconstituted milk and recombined milk processing Farroudja Younsi <sup>1,*</sup> , Krim Louhab <sup>2</sup> , Chawki Belblidia <sup>3</sup> .....	864

## 128. Industrial ecology and agri-food sector. Perspectives of implementation in an Italian regional cluster

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Over the last fifty years, the development of the agri-food sector has been characterised, in many developed countries, by significant structural, technological and organisational changes, which have led to the involvement and integration, in traditional food production chains, of a number of activities, such as: food processing, manufacturing of technical equipment, packaging industry, transportation, storage, distribution, marketing, catering. The spontaneous agglomeration of agricultural activities in favorable geographic areas, has often led to the development of clusters of SMEs, recognised as agri-food clusters. Agri-food clusters are characterised by typical environmental impacts, such as: land use, CO<sub>2</sub> emission, energy and water consumption, use of agricultural inputs such as fertilisers, pesticides, feed additives and irrigation water. However, the involvement of agro-industrial activity in the same area highlights other significant sources of waste related to auxiliary materials and different types of packaging used during agricultural activities and food processing (materials such as polystyrene, polyethylene, polypropylene, wood, paper). Industrial Ecology, through a more efficient management of material and energy flows, helps to reduce loads and environmental impacts of production activities without compromising their competitiveness. Major applications of Industrial Ecology principles in the agri-food sector, concern the valorisation of animal and vegetable by-products, leading to the implementation of so-called Agro-Eco-Industrial Parks. The purpose of an Agro-Eco-Industrial Park is to provide a base for companies and service organisation in achieving a transition to sustainable farming, improving the value of their output and gaining market channels. In an agri-food cluster, alternative and effective solutions can be also implemented to manage waste flows deriving from auxiliary materials used in agro-industrial activities, through the adoption of closed loop approaches, especially considering technical features of such flows: high volumes, high percentage of non-hazardous materials, homogeneity in composition, and regular (or cyclic) flows. This paper presents a preliminary analysis of one of the most representative agri-industrial clusters in the production of horticultural products, the area of Fucino in Abruzzo Region (Italy). The cluster covers an area about 15,000 ha, for a total of 3,700 small and micro-sized enterprises that produce mainly carrots, potatoes, endive and lettuce (Fig. 1). The study aims to analyse the main vegetable and not vegetable waste flows to propose alternative options for managing them in the perspective of an Agro-Eco-Industrial Park. The preliminary qualitative analysis shows that efficient solutions can be potentially implemented through recycling, recovery and repair activities, materials substitution and alternative energy production, exploiting synergies of the existing cluster (Fig. 2).

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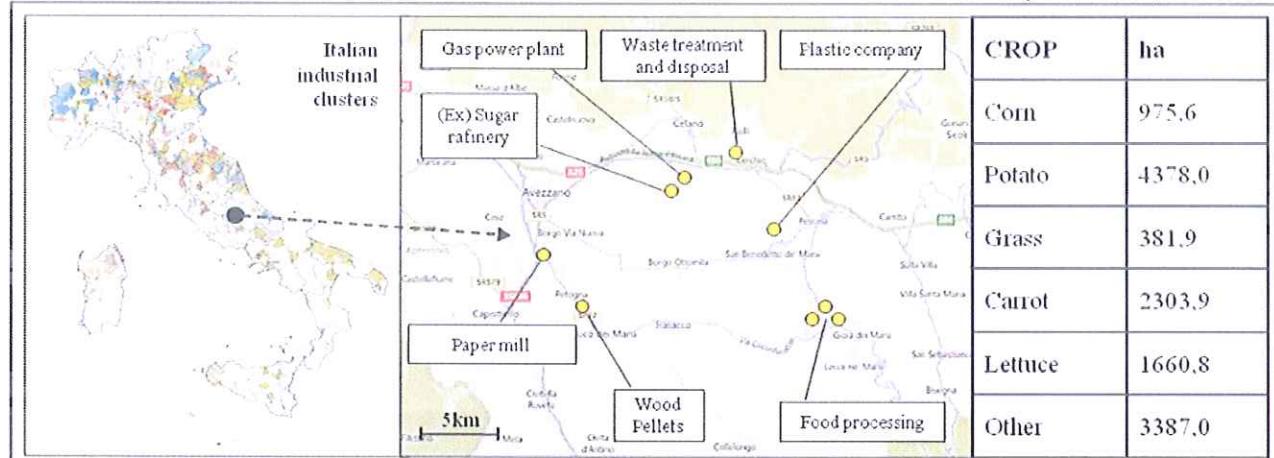


Figure 1. The Fucino agri-food cluster and its main productions (2011).

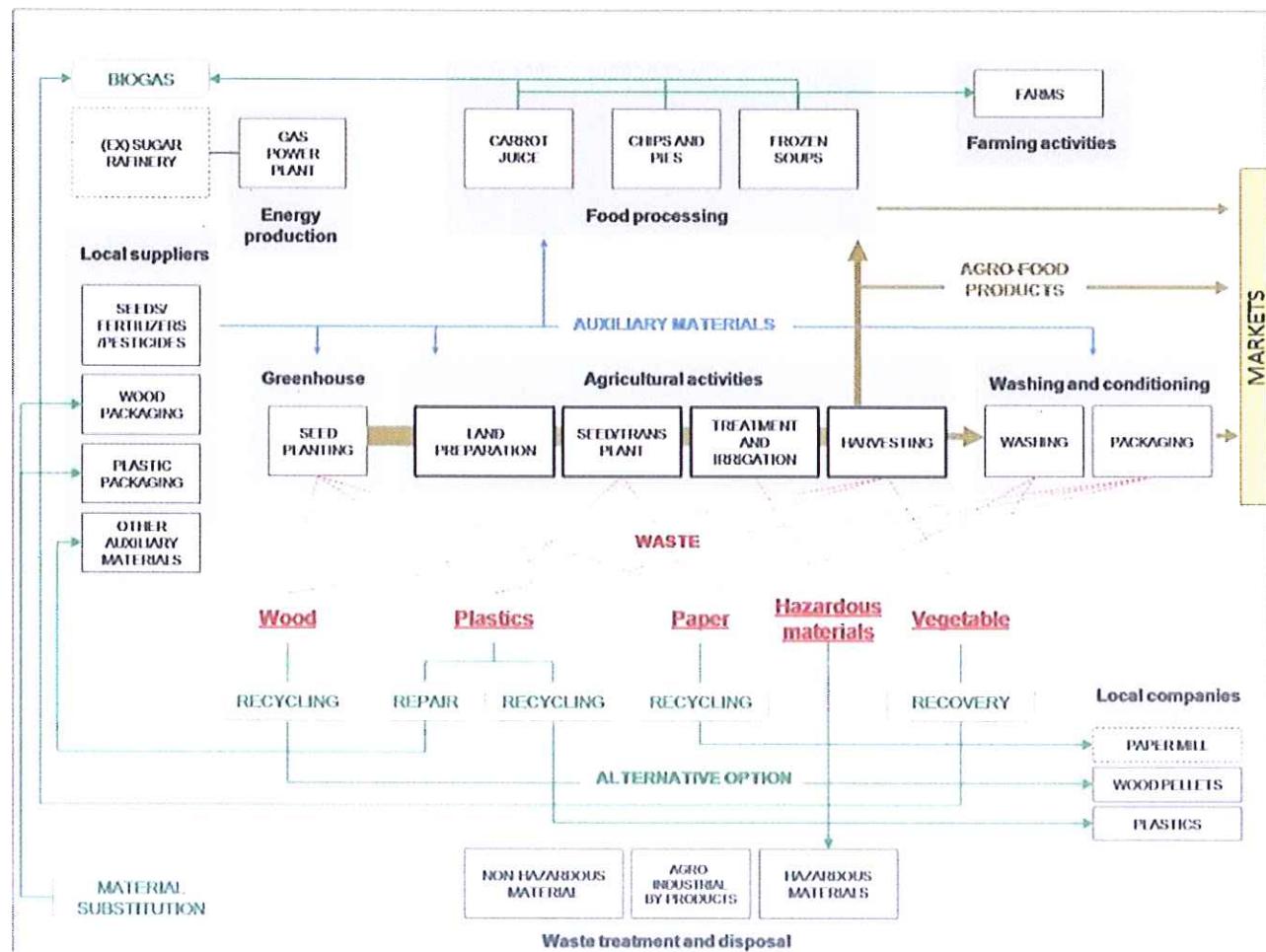


Figure 2. Potential solutions in the Fucino agri-food cluster.