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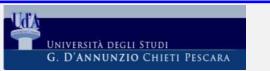
Session 3

Development of Methodologies and Combination of Tests
Friday, 8 September 2017 - IIT MADRAS Central Lecture Theatre
Chair: Arun Menon

NDT TESTS ON AN EXISTING R.C. BRIDGE: HOW TO MANAGE DIFFERENT TEST CAMPAIGNS

Samuele Biondi

INGEO Department, University of Chieti-Pescara, Italy







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Speaker details

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The Dragonara Bridge service life

An isostatic (Gerber scheme) prestressed r.c. bridge is considered; this scheme is quite usual for simple bridge

The bridge was built in 1970 as an element of a series of similar bridges; it overpasses the Chieti-Pescara Highway in Dragonara (Chieti Municipality)

During his service life it suffered poor structural maintenance and it shown transverse and longitudinal displacements that were considered unacceptable for its use

Four series of different structural tests (both non destructive and partially destructive [concrete cores], both static and dynamical load) were carried out





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The Dragonara Bridge service life





Nowadays situation from Google Earth

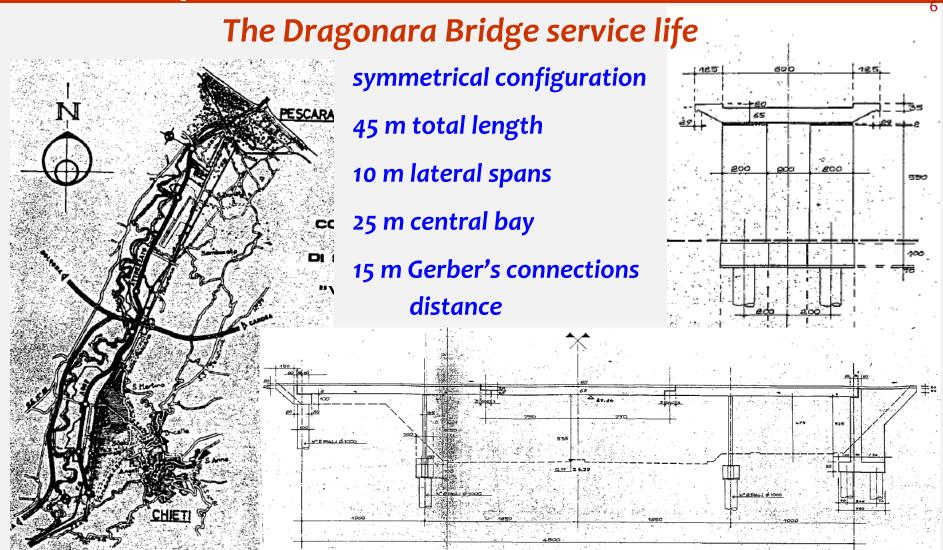




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The Dragonara Bridge service life

Results of these tests are evaluated independently each other by different Authorities and regardless:

- real structural scheme
- viscous behaviour in concrete

So wrong conclusions were carried out:

- in 2012 the bridge was assumed near collapse
- traffic over the bridge was forbidden (it serves ONE family)
- traffic under the bridge was allowed (it serves thousands people every day)

In 2013 the Local Authority (Chieti Municipality) ordered a new series of static tests and structural analyses





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The Dragonara Bridge service life





Situation in 2012: lack of maintenance traffic restricted for the single family that has to use the infrastructure





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The Dragonara Bridge service life













no surface and binder bituminous courses on concrete slab concrete degradation in correspondence of Gerber's connections elements







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The Dragonara Bridge service life

From structural point of view, the Dragonara Bridge service life was witness of:

- seismic classification of Chieti territory (in 1983)
- seismic activity in Central Italy until today
- different Code approach in terms of load and structural requests for bridges

The Dragonara Bridge service life experienced too:

- economical collapse of public-private authority that built it
- overlapping of different jurisdictions
- necessity to limit the expense for the new tests





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The Dragonara Bridge service life



seismic activity during Dragonara Bridge service life











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Previous experimental activities

Previous experimental activities are the following:

- First experimental series (November 1999)
- Second experimental series (March 2003)
- Third experimental series (July 2012)
- Fourth experimental series (August 2013)

In green the activity carried out by the Authors











Previous experimental activities

Previous experimental activities are the following:

First experimental series (November 1999)

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- Second experimental series (March 2003)
- Third experimental series (July 2012)
- Fourth experimental series (August 2013)
- 8 NDT tests (Sclerometer & UPV SonReb)
- 9 Concrete cores for Carbonation and Compressive tests
- 2 Load tests by means mobile load (2 phases, 2 trucks every test):
 - 1st symmetrical load test in central bay (interrupted after 1st phase)
 - 2nd unsymmetrical load test in a lateral bay (interrupted after 1st phase)
- 2 Dynamical tests (4 accelerometers 3 configurations):
 - 1st before load tests
 - 2nd after load tests





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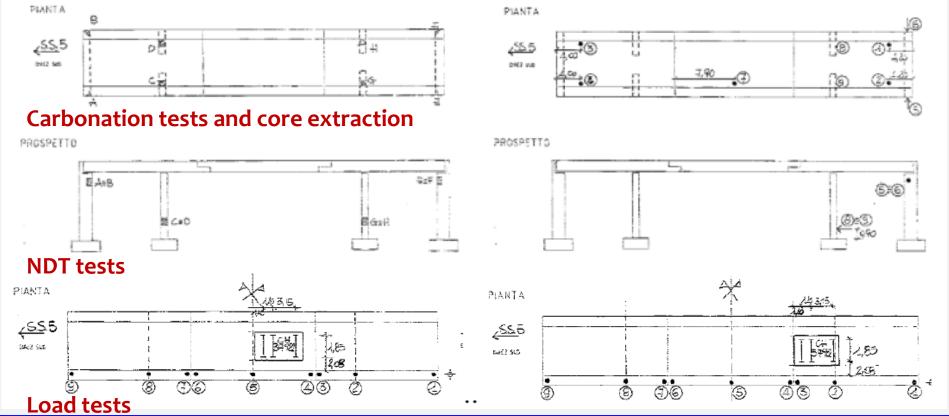


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Previous experimental activities

Previous experimental activities are the following:

First experimental series (November 1999)













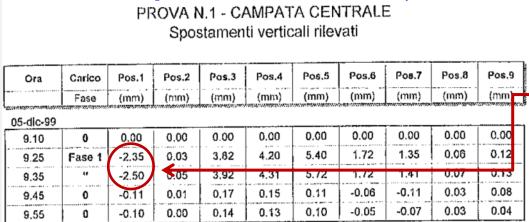
Pos.9

(mm)

Previous experimental activities

Previous experimental activities are the following:

First experimental series (November 1999)



<u> 55</u>5

Pos.5

(mm)

Pos.6

Pos.7

(mm)

Pos.8

PROVA N.2 - SBALZO LATO NORD Spostamenti verticali rilevati

Pos.4

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Pos.3

(mm)

Pos.2

(mm)





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Pos.1



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Previous experimental activities

Previous experimental activities are the following:

- First experimental series (November 1999)
- Second experimental series (March 2003)
- Third experimental series (July 2012)
- Fourth experimental series (August 2013)
- 3 NDT tests (Sclerometer & UPV SonReb)
- 2 Concrete cores for Carbonation (not Compressive) tests
- 1 High precision topographic leveling





1





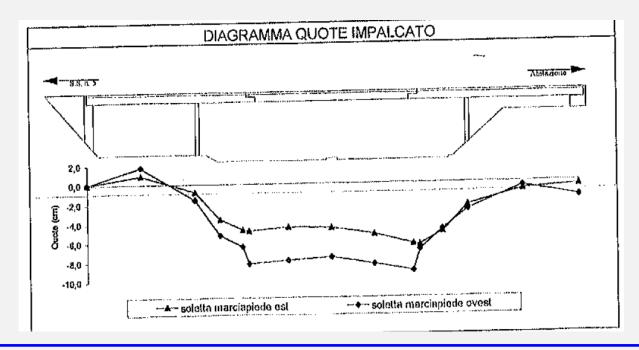


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Previous experimental activities

Previous experimental activities are the following:

- First experimental series (November 1999)
- Second experimental series (March 2003)
 - first topographical control of vertical displacements













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Previous experimental activities

Previous experimental activities are the following:

- First experimental series (November 1999)
- Second experimental series (March 2003)
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- Fourth experimental series (August 2013)
- o NDT tests (Sclerometer & UPV SonReb)
- 1 Concrete cores for Carbonation and Compressive tests
- 1 High precision topographic leveling

After this poor experimental series they decided that "... structure is near collapse ..."









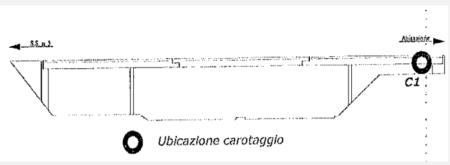


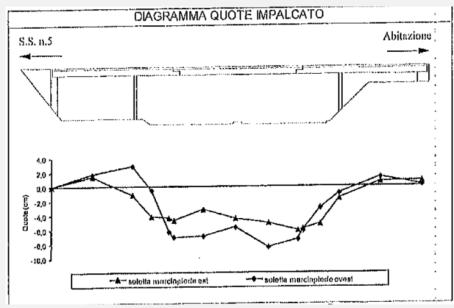
2

Previous experimental activities

Previous experimental activities are the following:

- First experimental series (November 1999)
- Second experimental series (March 2003)
- Third experimental series (July 2012)
 - Core position on slab
 - Second topographical control of vertical displacements















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Previous experimental activities

Previous experimental activities are the following:

- First experimental series (November 1999)
- Second experimental series (March 2003)
- Third experimental series (July 2012)
- Fourth experimental series (August 2013)
- 1 Speditive precision topographic leveling in order to control vertical displacement evolution

It is possible to conclude that experimental activities are quite rich but not well organized and not well analyzed







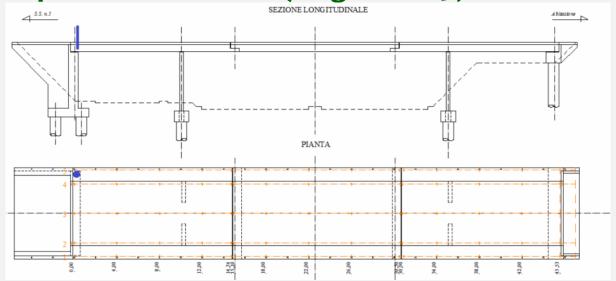
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Previous experimental activities

Previous experimental activities are the following:



Fourth experimental series (August 2013)







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Previous structural analyses

Previous experimental activities are the following:

- First structural analysis (May 1999)
- Unknown structural analysis (May 1999 July 2012)
- Second structural analysis (July 2012)
- Third structural analysis (May 2013)
- Fourth structural analysis (November 2013)







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- Third structural analysis (May 2013)
- Fourth structural analysis (November 2013)

Geometrical and structural survey

 speditive longitudinal deformation evaluation, concrete cover spalling and rebar corrosion mapping, stagnant water and pollution influence

Test campaign proposal (really carried out)

material characterization, load tests

Local maintenance & restoration work proposal (not carried out)

concrete cover, corroded rebar, elastomeric bearings, slab waterproofing











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- Fourth structural analysis (November 2013)

This activity was ordered by Anas (National Road Authority)

not at disposal but bridge was conserved on duty













Previous structural analyses

Previous experimental activities are the following:

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- Fourth structural analysis (November 2013)

Comprehensive evaluation of 1st, 2nd and experimental activities

Structural Certificate of Acceptance refused

- no possibility of maintenance and restoring was detected
- complete demolition of bridge has to be ordered





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Previous structural analyses

Previous experimental activities are the following:

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- Unknown structural analysis (May 1999 July 2012)
- Second structural analysis (July 2012)
- Third structural analysis (May 2013)
- Fourth structural analysis (November 2013)

SI CERTIFICA

STRUCTURAL CERTIFICATE

che il Cavalcavia n.5 del Raccordo Autostradale Chieti - Pescara al km 8+000 the No. 5 Bridge of Chieti – Pescara Highway progressive km 8+00

Località Dragonara Chieti Scalo

in Dragonara – Chieti Scalo

NON E' COLLAUDABILE E NON E' STATICAMENTE IDONEO IS NOT STRUCTURALLY SAFE AND IS NOT ACCEPTABLE











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Previous structural analyses

Previous experimental activities are the following:

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- Fourth structural analysis (November 2013)

Refusing of Structural Certificate of Acceptance confirmed

Four different proposals:

- complete demolition
- engineered provisional scaffolding for 2 years operative life
- structural improvement for both substructure (abutment and superstructure (prestressed r.c. deck)
- substitution of prestressed superstructure with steel girders and deck









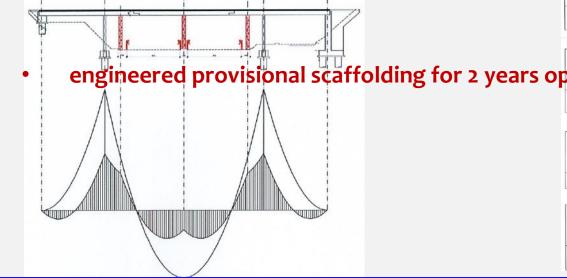




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-Uuleyr	Costo stimato	Spese tecniche (EURO)	Tempistica progettazione (gg)	Tempistica realizzazione (gg)
Demolizione totale	130.000,00	30.000,00	20	40
Demotizione del solo impalcato	100.000,00	30.000,00	20	20

- I I I I I I I I I I I I I I I I I I I	Costo stimato (EURO)	Spese tecniche (EURO)	Tempistica progettazione (gg)	Tempistica realizzazione (gg)
Consolidamento provvisorio con tralicci	70.000,00	30.000,00	30	40

erative	Costo stimato (EURO)	Spese tecniche (EURO)	Tempistica progettazione (gg)	Tempistica realizzazione (gg)
Sostituzione impalcato e consolidamento	550.000,00	45.000,00	60	120

	Costo stimato (EURO)	Spese tecniche (EURO)	Tempistica progettazione (gg)	Tempistica realizzazione (gg)
Sostituzione totale	700.000,00	60.000,00	60	180

	Costo stimato (EURO)	Spese tecniche (EURO)	Tempistica progettazione (gg)	Tempistica realizzazione (gg)
Sostituzione con singola carreggiata	350.000,00	60.000,00	50	150







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- Fourth structural analysis (November 2013)

Viscoelastic structural modeling, both static and dynamical FEM analysis, material stresses controlling

Refusing of Structural Certificate of Acceptance NOT confirmed

Test activity proposals

- terrestrial laser scanner surveys
- two phases load test (progressive local loads [no trucks but concrete blocks] supported by high precision topographic leveling and angle measuring)





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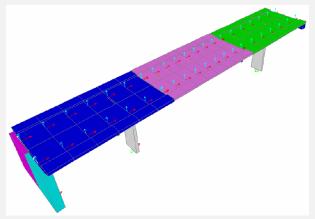


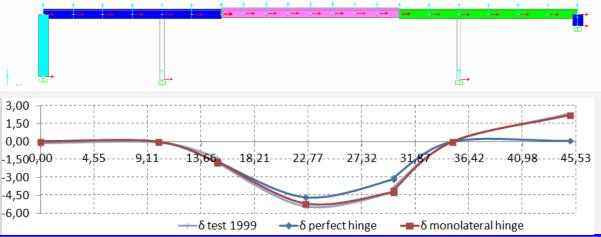
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Management of different test campaigns

What they disregarding in terms of structural analysis in different approaches?

- viscoelastic behaviour of concrete in relation to casting and loading ages
- real structural scheme in correspondence of Gerber's connections (elastomeric bearings are monolateral joints and not perfect hinges i.e. negative vertical displacements)
- possibility to repeat a progressive load test in order to control real elastic structural behavior
- possibility to carried out a system identification via an ambient vibration test approach











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Management of different test campaigns

What we have now in terms of test data for different ages?

- compressive concrete strength via NDT
- carbonation depth evolution
- core concrete strength
- static self-weight displacements
- static load test displacements
- dynamical characteristics (at a single age in terms of 1st mode frequency)

From this point forward every activity was carried out by Authors









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Management of different test campaigns

What we have as a common parameter arising from both test results and structural analysis?

If we assume, as we assumed, that the bridge isn't near collapse the concrete elastic modulus E_c is this parameter!

In fact:

- it was determined as dynamical one via UPV tests
- it was determined as static one via core compressive tests
- it can be estimated by means of:
 - self-weight displacements at different ages
 - load test displacements
 - dynamical frequencies







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Management of different test campaigns

What we have to define as complementary parameters in order to identify the concrete elastic modulus E_c ?

Steel tendons characteristics

- by means of original design drawings
- by means of original design quantity surveying

Prestressing loads

- by means of 1970 structural Code provisions
- by means of the engineering practice at that time (allowable stress approach)

Elastomeric bearings characteristics in terms of vertical stiffness

- by means of 1970 product brochure (compressive one)
- by means of tests (extensional one)





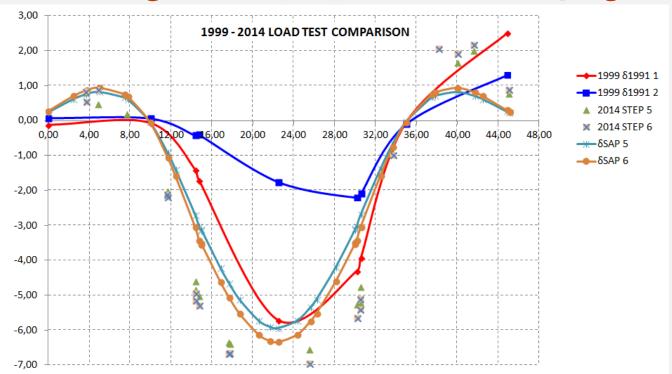






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Management of different test campaigns



Elastomeric bearings characteristics in terms of vertical stiffness

- by means of 1970 product brochure (compressive one)
- by means of tests (extensional one)







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Management of different test campaigns

The concrete elastic modulus E_c is defined as:

$$E_{c} = E_{c}(t, \varphi)$$

- t current concrete age
- ϕ concrete creep coefficient

creep coefficient is defined as (fib Bullettin 55: Model Code 2010):

$$\varphi = \varphi_{RH} \cdot \beta(f_{cm}) \cdot \beta(t_0)$$

- $arphi_{RH}$ basic concrete creep coefficient depending relative humidity
- f_{cm} mean compressive strength at the age of 28 days
- t_0 time of load application





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1

Actual structural analysis

Actual structural analysis are, obviously, divided in two phases:

- before actual experimental tests in order to calibrate them
- after actual experimental tests in order to carry out final evaluation of structure safety

A three-dimensional linear elastic FEM model is used in order to:

- calibrate E_c as above discussed in relation with:
 - self-weight displacements at different ages
 - load test displacements
 - dynamical frequencies

According to this FEM model results:

 NDT results of 2nd text series (March 2003) were disregarded because incoherent with other data







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4-

Actual structural analysis

This decision is crucial in this case-study:

• an apparently independent parameter (NDT result) is disregarded due to incoherence with a strongly dependent parameter $E_c = E_c(t, \varphi)$

But you have to note that NDTs estimate not calculate concrete strength i.e. this disregarding is acceptable

According to this FEM model results:

 NDT results of 2nd text series (March 2003) were disregarded because incoherent with other data







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Actual structural analysis

According to FEM model results:

elastic stress-strain relationship was defined for lateral slab connection with abutment according to 1999 load tests

A bi-dimensional simple linear elastic FEM model is now defined in order to:

- define maximum global load assuming that:
 - * maximum compressive stress has to be lesser than maximum compressive stress deriving from 1999 load tests
- estimate maximum structural capacity assuming that:
 - maximum stresses have to be a percentage of actual compressive cubic strength R_{cki}

$$\sigma_c^{max} = -0.38 R_{ckj}$$

$$\sigma_t^{max} = 0.06 R_{ckj}$$





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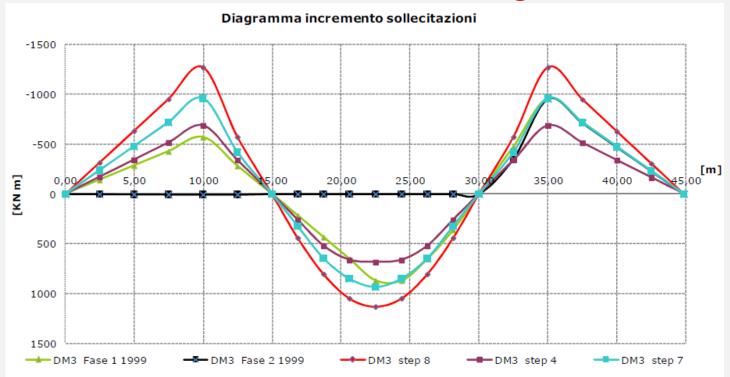




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Actual structural analysis

- define maximum global load assuming that:
 - maximum compressive stress has to be lesser than maximum compressive stress deriving from 1999 load tests







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Actual experimental analysis

A preliminary terrestrial laser scanner activity was carried out

This activity permitted to control:

- geometrical characteristics of the bridge without any impact on under bridge traffic
- coherence of vertical displacements between superior and inferior slab faces
- three-dimensional linear elastic FEM model correctness
- presence of undetected concrete macroscopic defects

A laser Scanner FARO FOCUS3D 120 was used:

- distance accuracy up to ± 2mm
- range from 0.6m up to 120m
- measurement rate up to 976,000 points/sec

Classical engineering drawings (plan, section, front) are obtained





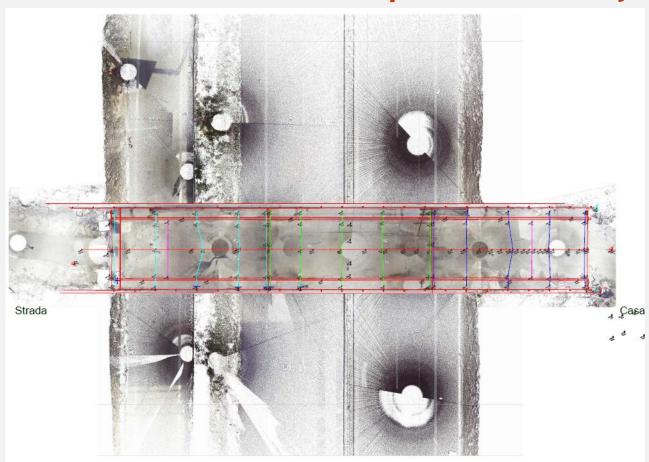
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4

Actual experimental analysis





laser scanner plan with georeferenced high precision leveling grid





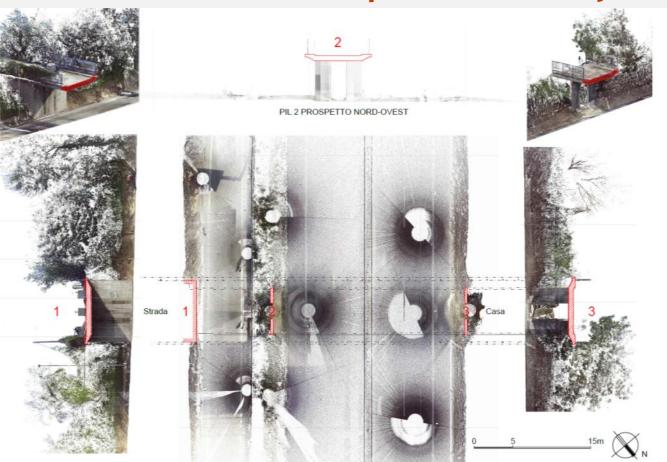






4

Actual experimental analysis







laser scanner sections of slab

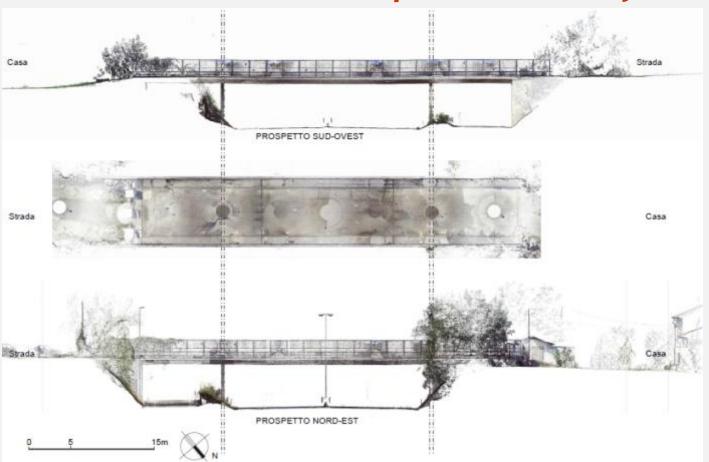








Actual experimental analysis









laser scanner plan and fronts: longitudinal displacement can be appreciated









E (

Actual experimental analysis









laser scanner plan and fronts: laser scan stations are pointed out





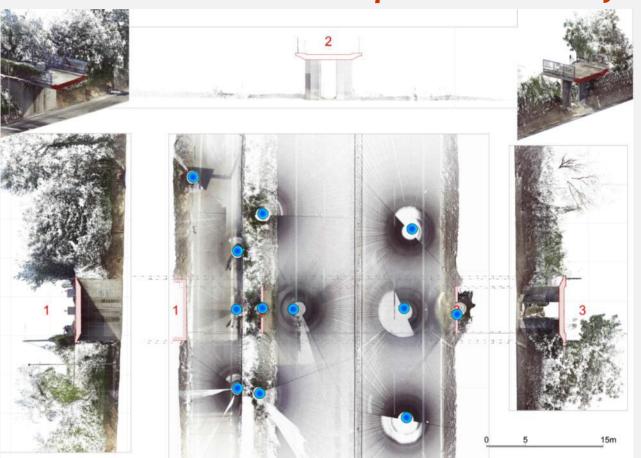






5

Actual experimental analysis









laser scanner sections: transversal displacement can be appreciated too







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Actual experimental analysis

A preliminary high precision leveling activity, supported by a total station angle measurements activity, was carried out

These activities permitted

- to define a "level zero" geometry before load test
- to estimate expected displacements during load test
- to control viscoelastic displacement evolution in comparison with 2013 survey
- to obtain a georeferenced grid for the bridge in order to manage future survey activities

A total station Leica TCR 705 combined with a digital level Leica DNA03 were used:

- digital level a service of
- digital level accuracy: height up to ± 0.3 mm
- total station accuracy: angle measurement up to ± 3" height up to ± 1.5 mm





slope angle ± 10'

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- 5

Actual experimental analysis





High precision topographic system: total station for angle measurements digital level for electronic height measurements





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Actual experimental analysis







Total station for angle measurements: initial activity to measure concrete block position and to define a georeferenced grid of load











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Actual experimental analysis





Digital level for electronic height measuring: initial (pre-load) leveling operation





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Actual experimental analysis











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Actual experimental analysis





Evaluation of influence of the mobile crane weight and activity (it operates by means of a boom tower from the end of which a hook is suspended by wire rope and sheaves)





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Actual experimental analysis





Fixed steel stakes on concrete slab: this system is used for high precision leveling height measurements while, due its aim, it is not necessary for total station angle measurements





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Actual experimental analysis

18 load steps were carried out

- 8 incremental up to maximum load
- 1 repeated measure at maximum load (the day after)
- 8 decremental up to zero load
- 1 repeated measure at zero load (the day after)

every step had 1 hour of constant load control

at every step high precision leveling was carried out

at every incremental step a comparison with theoretical results was carried out in order to permit the following step

at every decremental step a comparison with theoretical and previous results was carried out





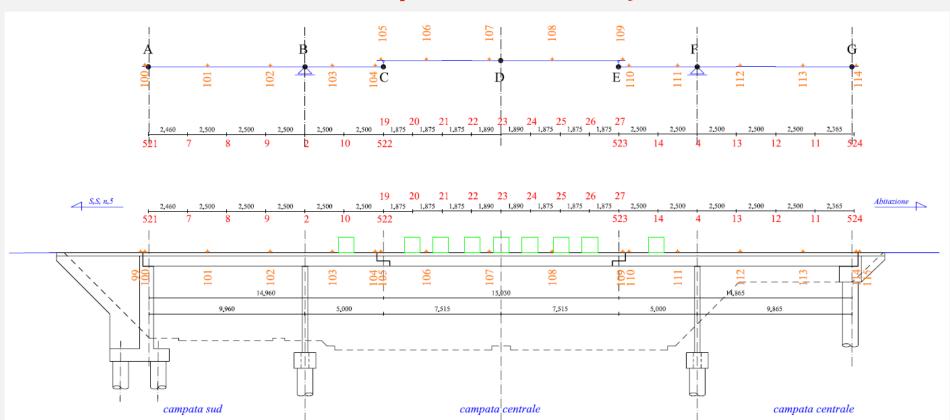
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60

Actual experimental analysis



load test structural scheme: front



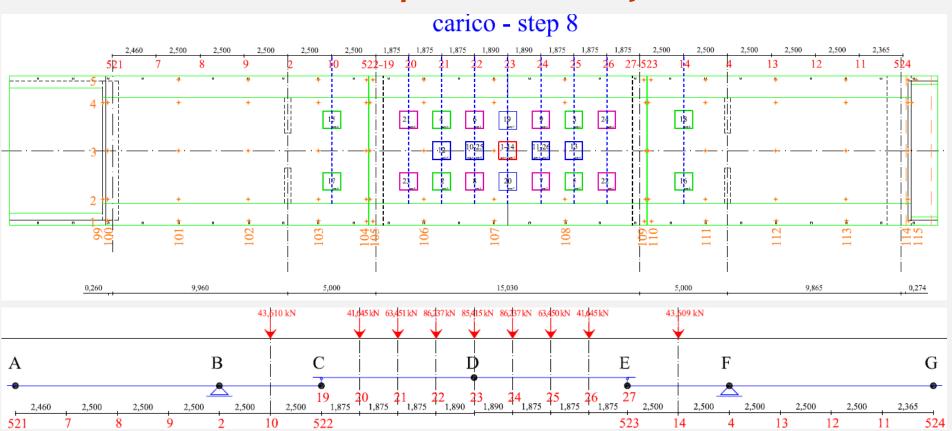


NDT and Safety Assessment of RC and Masonry Structures





Actual experimental analysis



load test structural scheme at maximum load $Q_{max} = 557.37 \text{ kN}$





NDT and Safety Assessment of RC and Masonry Structures



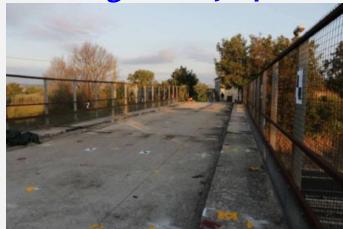




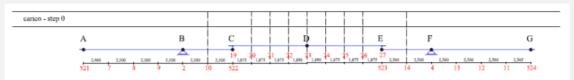
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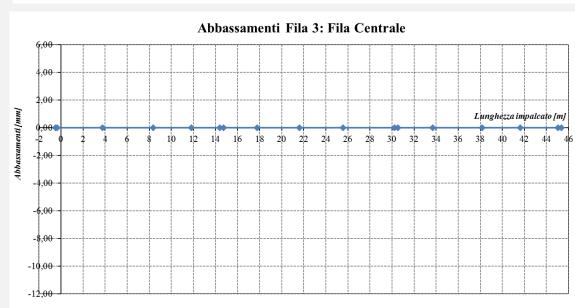
Actual experimental analysis

Starting activity: quite at sun-rise









Step 0 – ΔQ_i : 0.00 kN; Q_i : 0.00 kN Q_{max} : 557.37 kN

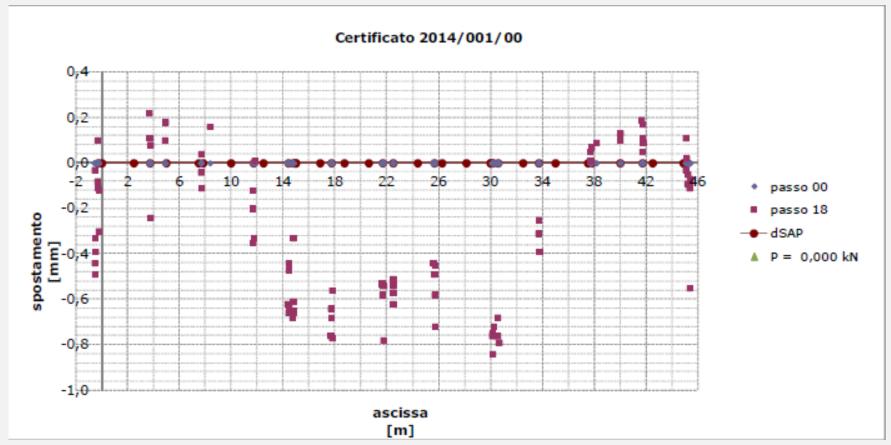






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Actual experimental analysis



Displacements at load step n. 00 in comparison with theoretical values









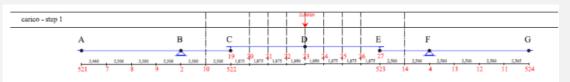


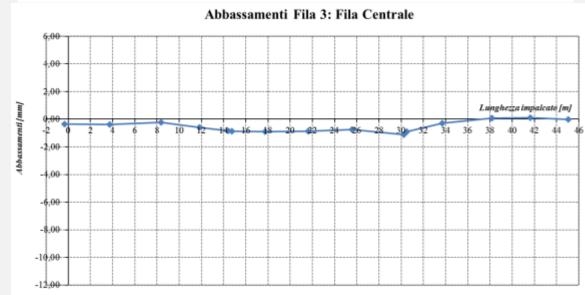
Actual experimental analysis

First block posing









Step 1 – ΔQ_i : 21.61 kN; Q_i : 21.61 kN Q_{max} : 557.37 kN

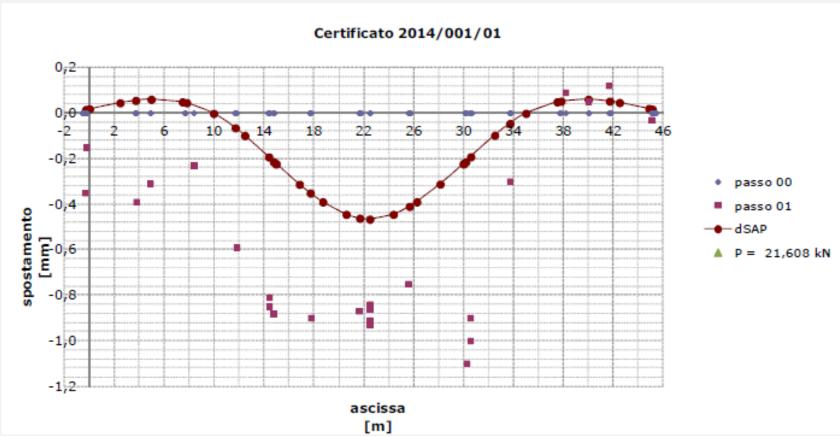






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Actual experimental analysis



Displacements at load step n. 01 in comparison with theoretical values





NDT and Safety Assessment of RC and Masonry Structures





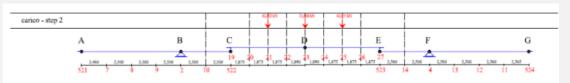
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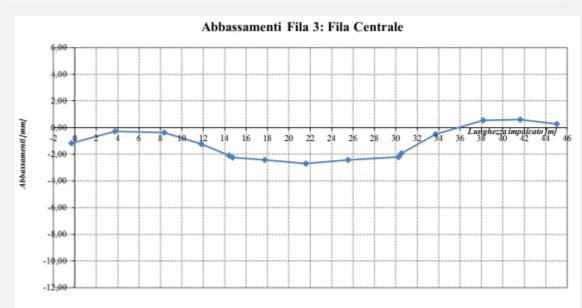
Actual experimental analysis

Second blocks posing in symmetrical way









Step 2 – ΔQ_i : 84.86 kN; Q_i : 106.47 kN Q_{max} : 557.37 kN



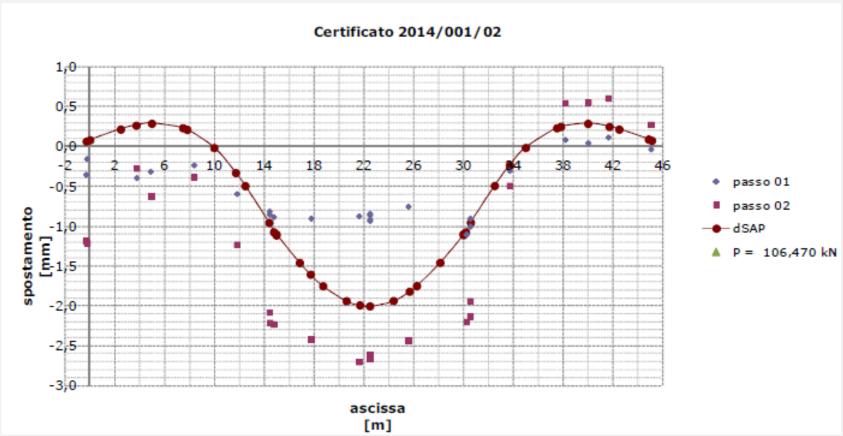


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Actual experimental analysis



Displacements at load step n. 02 in comparison with theoretical values









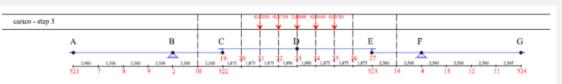


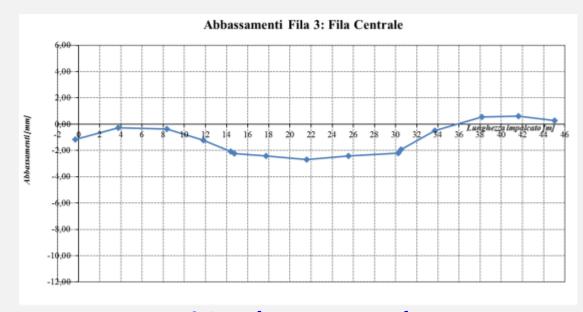
Actual experimental analysis

Third blocks posing in symmetrical way









Step 3 – ΔQ_i : 86.04 kN; Q_i : 192.51 kN Q_{max} : 557.37 kN



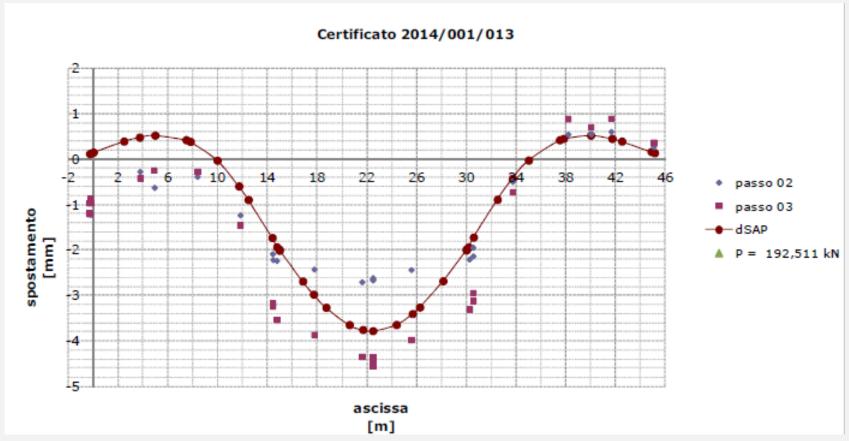




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Actual experimental analysis



Displacements at load step n. 03 in comparison with theoretical values









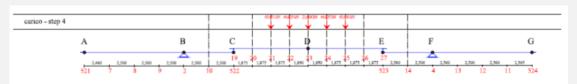


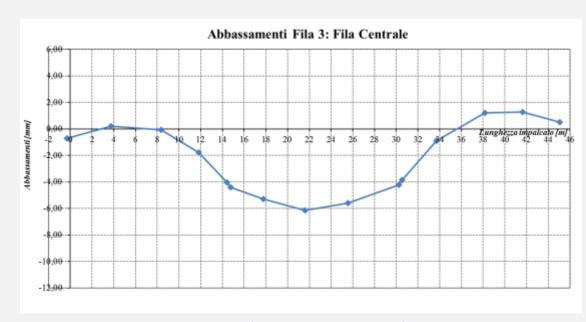
Actual experimental analysis

A different response in terms of vertical displacements at the external joint can be noted









Step 4 – ΔQ_i : 85.65 kN; Q_i : 278.16 kN Q_{max} : 557.37 kN



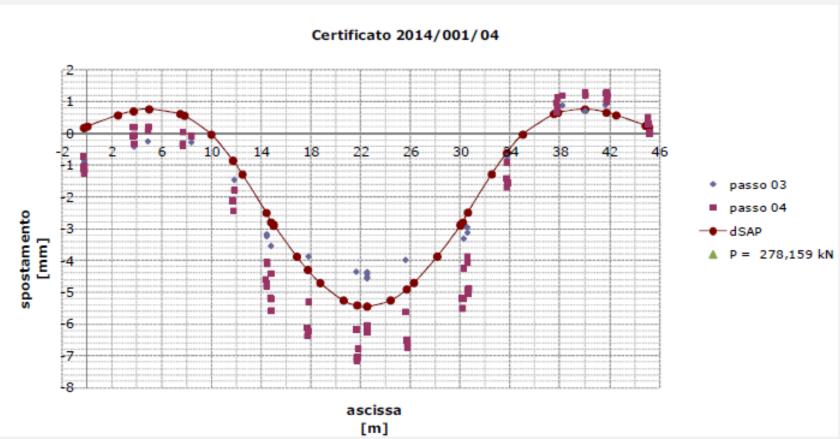


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Actual experimental analysis



Displacements at load step n. 04 in comparison with theoretical values







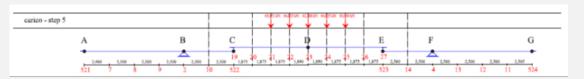


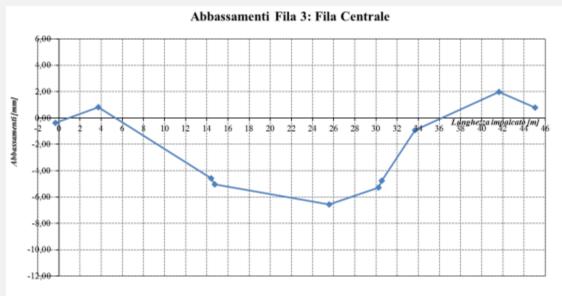


Actual experimental analysis









Step 5 – ΔQ_i : 23.18 kN; Q_i : 301.34 kN Q_{max} : 557.37 kN

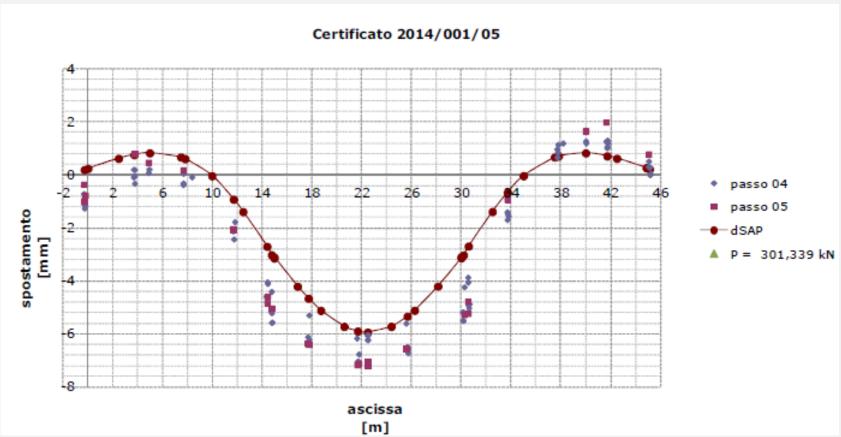






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Actual experimental analysis



Displacements at load step n. 05 in comparison with theoretical values











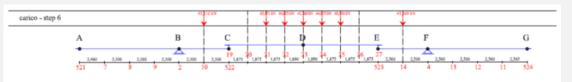
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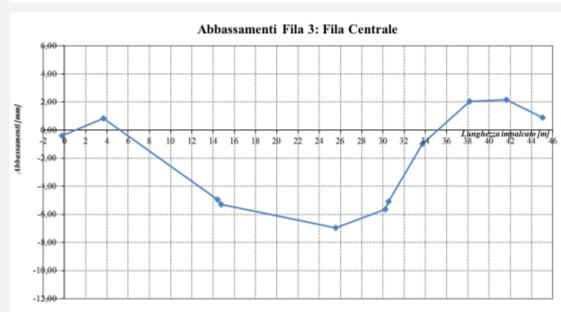
Actual experimental analysis

Difficulties in level measurements can be noted due to block view obstruction









Step 6 – ΔQ_i : 87.22 kN; Q_i : 388.56 kN Q_{max} : 557.37 kN

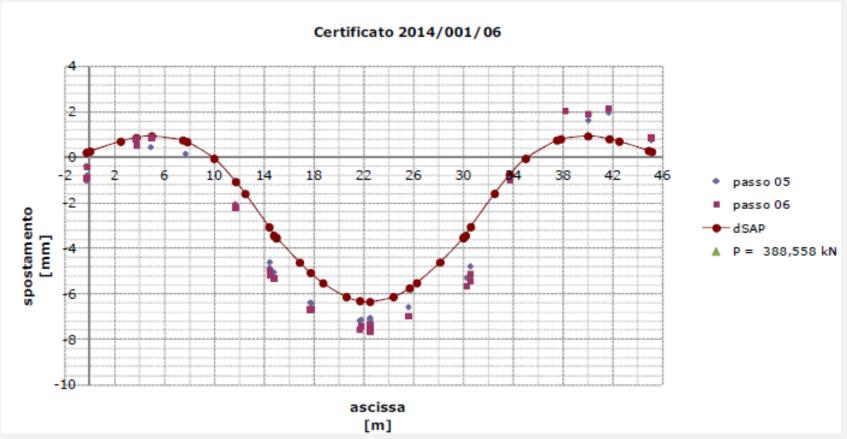






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Actual experimental analysis



Displacements at load step n. 06 in comparison with theoretical values











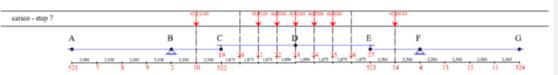
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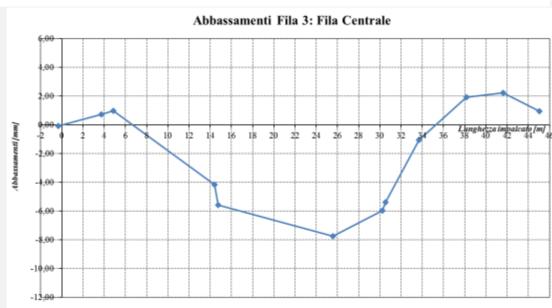
Actual experimental analysis

Difficulties in level measurements can be noted due to block view obstruction









Step 7 – ΔQ_i : 42.63 kN; Q_i : 431.19 kN Q_{max} : 557.37 kN



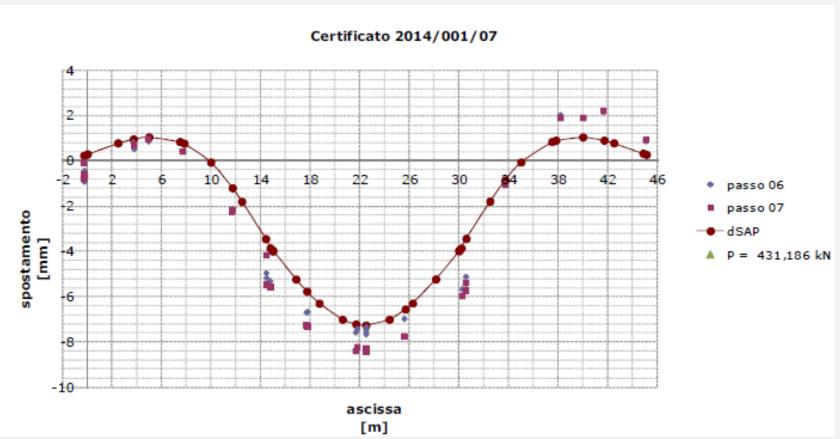


NDT and Safety Assessment of RC and Masonry Structures



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Actual experimental analysis



Displacements at load step n. 07 in comparison with theoretical values





NDT and Safety Assessment of RC and Masonry Structures







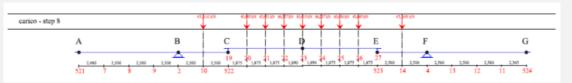
Billian III Samuel S. P. C.

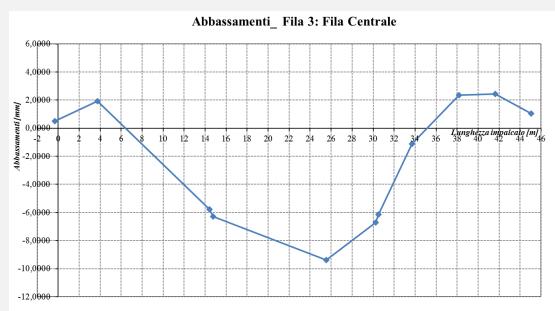
Actual experimental analysis

Maximum load step quite at sun-set of test first day









Step 8 – ΔQ_i : 126.11 kN; Q_i : 557.37 kN Q_{max} : 557.37 kN

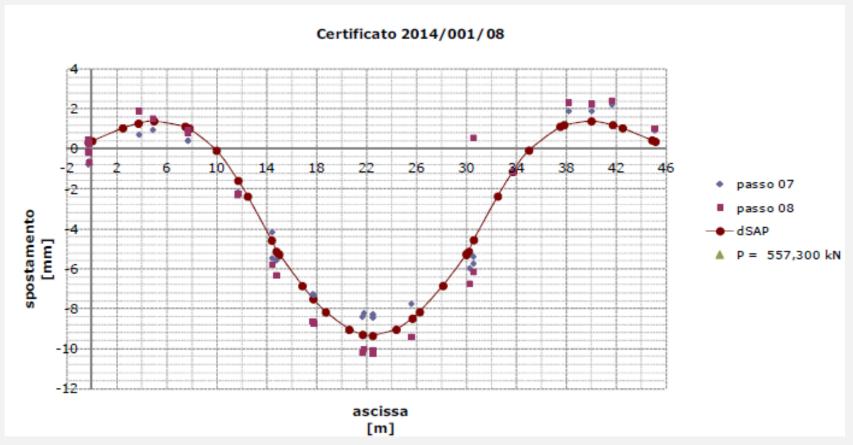






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Actual experimental analysis



Displacements at load step n. 08 in comparison with theoretical values









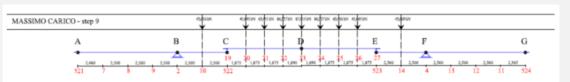
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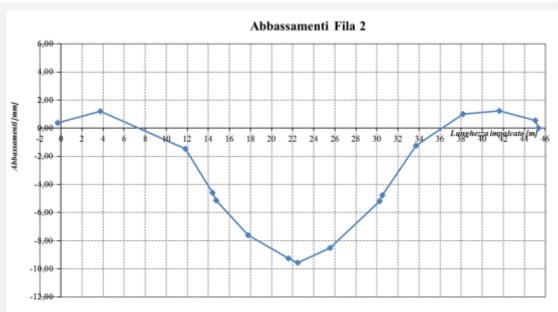
Actual experimental analysis

Maximum load step quite at sun-rise of test second day









Step 9 – ΔQ_i : 0.00 kN; Q_i : 557.37 kN Q_{max} : 557.37 kN



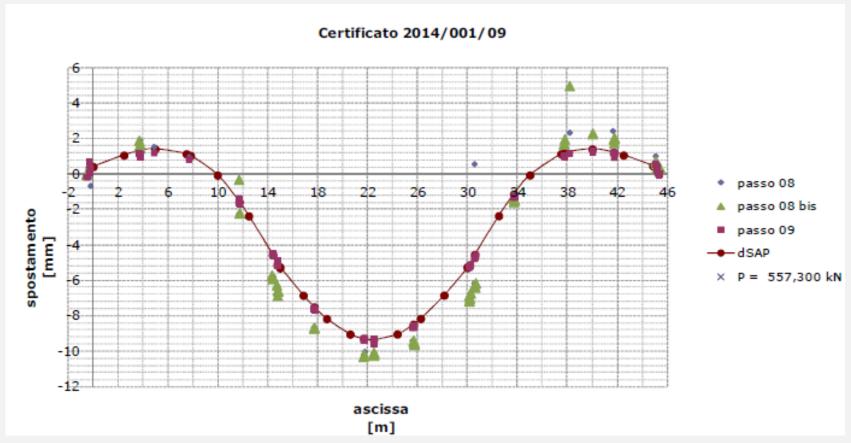




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Actual experimental analysis



Displacements at load step n. 09 in comparison with theoretical values









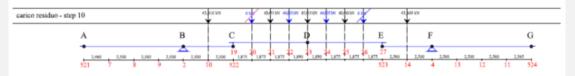


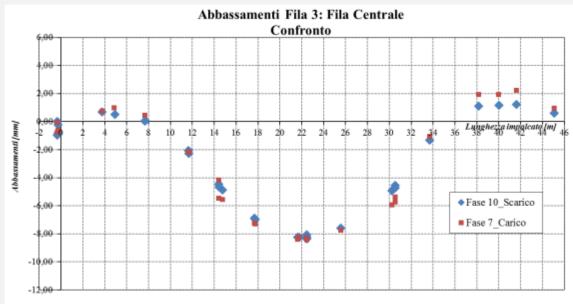
Actual experimental analysis

First step of load removing









Step 10 – ΔQ_i : -126,11 kN; Q_i : 431.19 kN Q_{max} : 557.37 kN

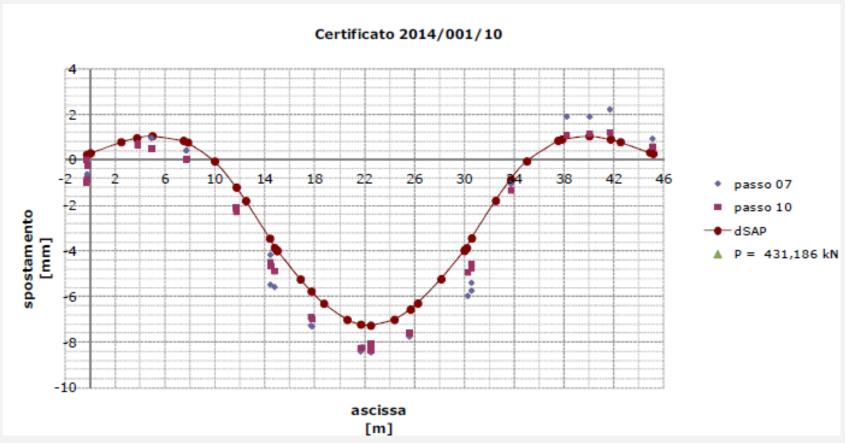






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Actual experimental analysis



Displacements at load step n. 10 in comparison with theoretical values









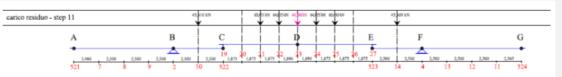


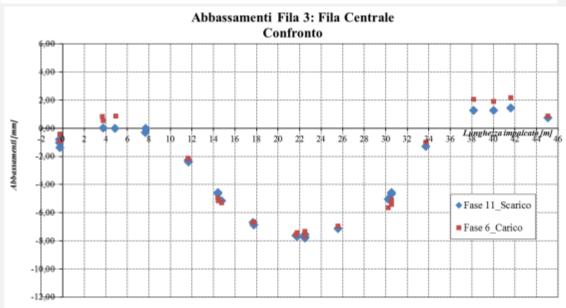
Actual experimental analysis

Second step of load removing









Step 11 – ΔQ_i : -42,63 kN; Q_i : 388.56 kN Q_{max} : 557.37 kN





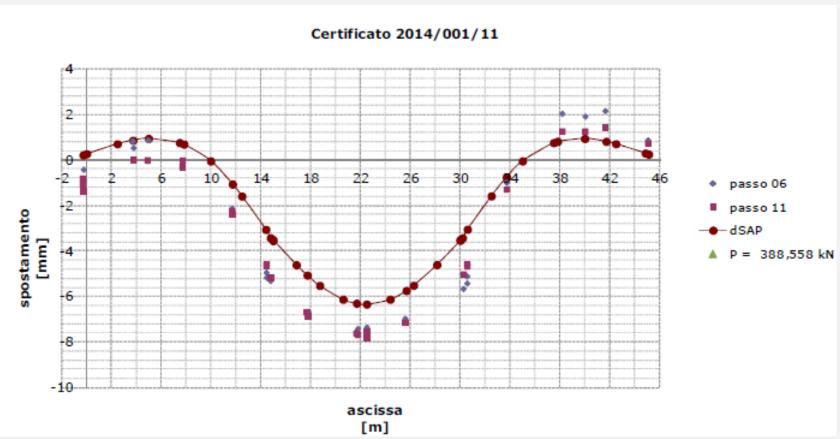
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Actual experimental analysis



Displacements at load step n. 11 in comparison with theoretical values





NDT and Safety Assessment of RC and Masonry Structures





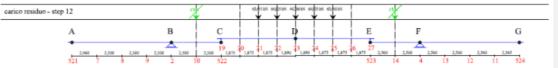
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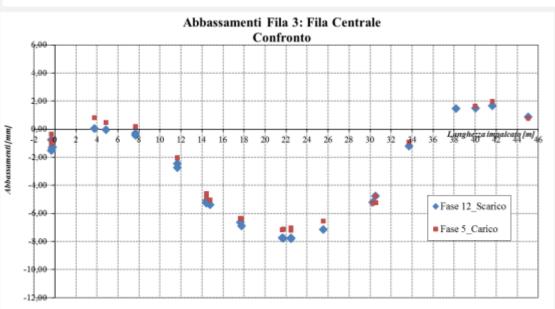
Actual experimental analysis

Third step of load removing









Step 12 – ΔQ_i : -87.22 kN; Q_i : 301.34 kN Q_{max} : 557.37 kN



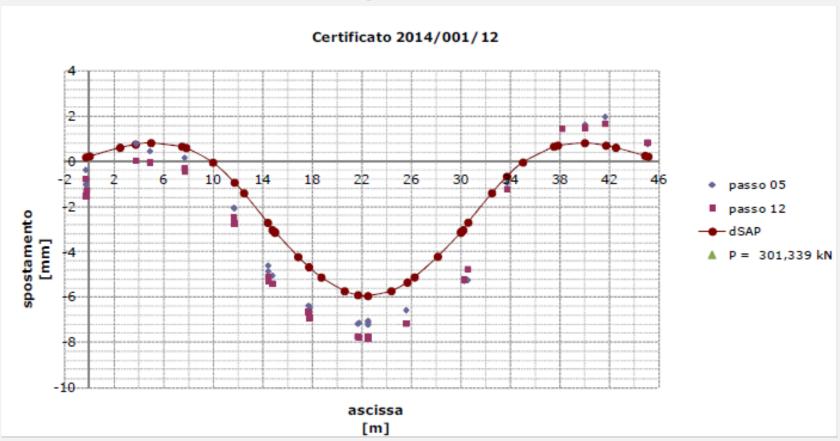


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Actual experimental analysis



Displacements at load step n. 12 in comparison with theoretical values











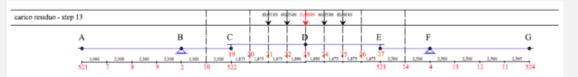
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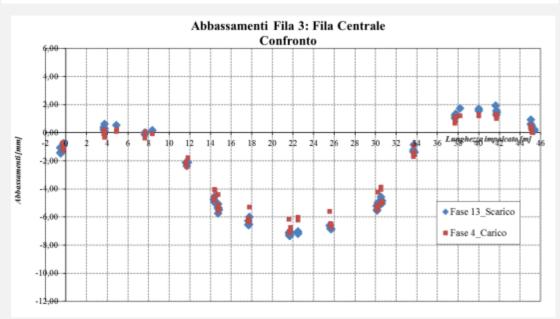
Actual experimental analysis

Fourth step of load removing









Step 13 – ΔQ_i : -23.18 kN; Q_i : 278.16 kN Q_{max} : 557.37 kN

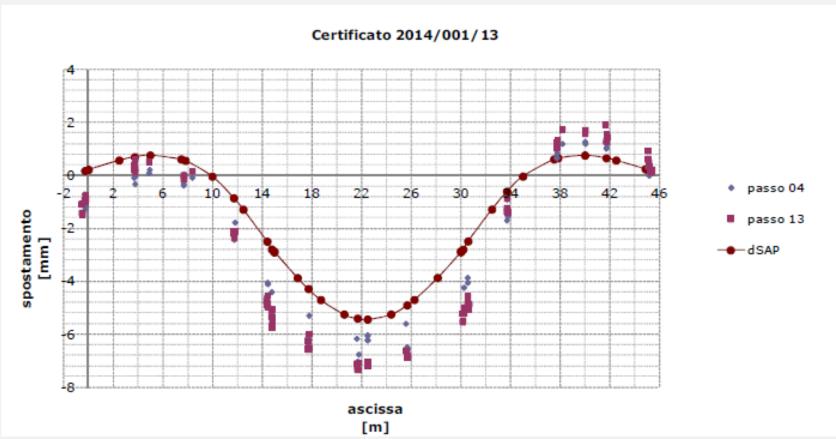






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Actual experimental analysis



Displacements at load step n. 13 in comparison with theoretical values





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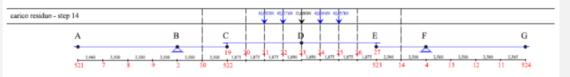
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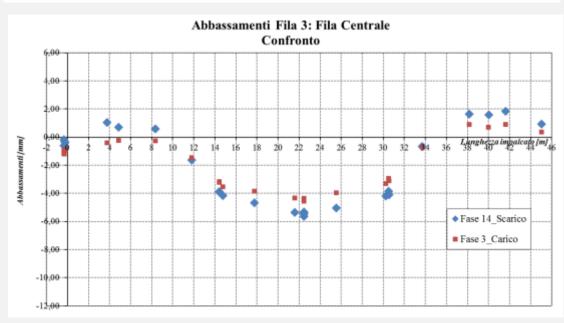
Actual experimental analysis

Fifth step of load removing









Step 14 – ΔQ_i : -85.65 kN; Q_i : 192.51 kN Q_{max} : 557.37 kN

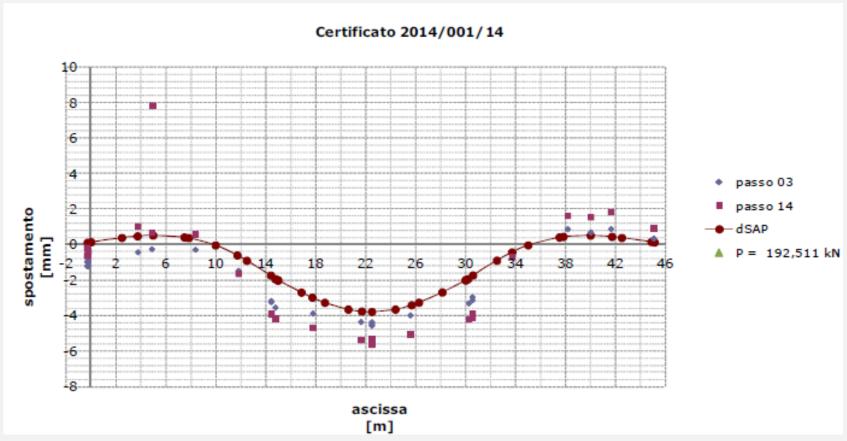






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Actual experimental analysis



Displacements at load step n. 14 in comparison with theoretical values









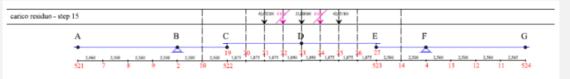


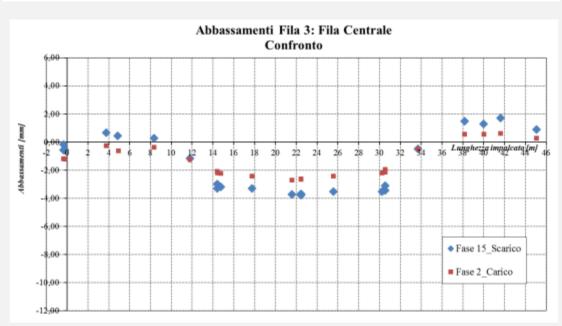
Actual experimental analysis

Sixth step of load removing









Step 15 – ΔQ_i : -86.04 kN; Q_i : 106.47 kN Q_{max} : 557.37 kN



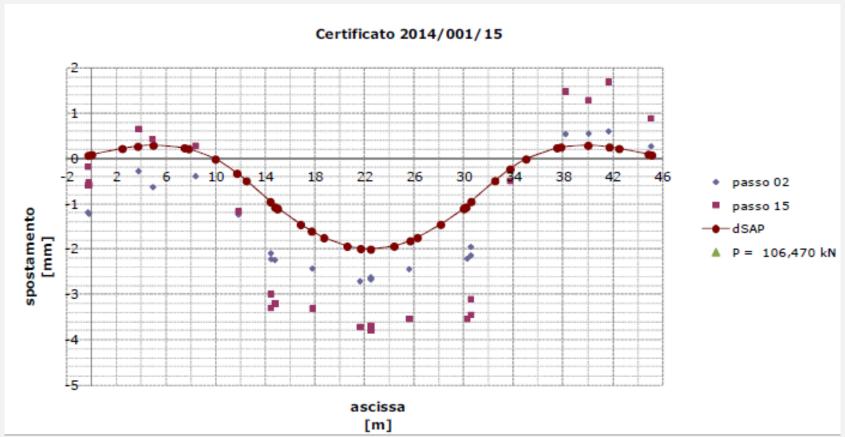




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Actual experimental analysis



Displacements at load step n. 15 in comparison with theoretical values











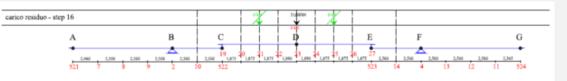
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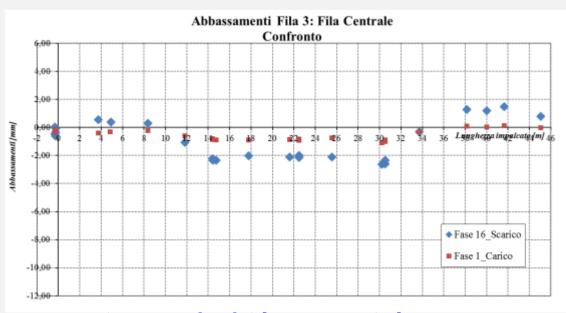
Actual experimental analysis

Seventh step of load removing









Step 16 – ΔQ_i : -84.86 kN; Q_i : 21.61 kN Q_{max} : 557.37 kN



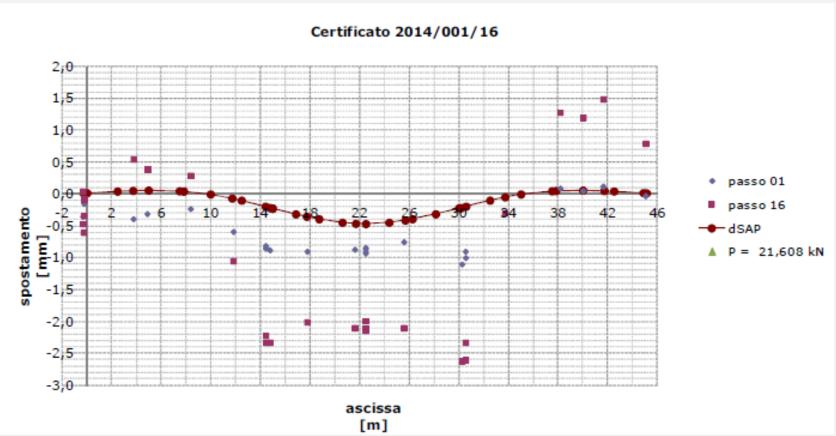




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Actual experimental analysis



Displacements at load step n. 16 in comparison with theoretical values





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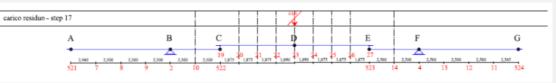
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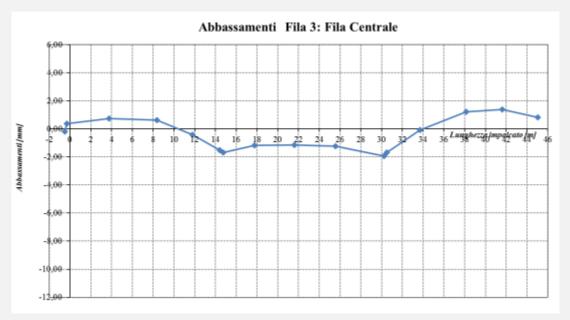
Actual experimental analysis

Eighth step of load removing: at sun-set the bridge has no load









Step 17 – ΔQ_i : -21.61 kN; Q_i : 0.00 kN Q_{max} : 557.37 kN



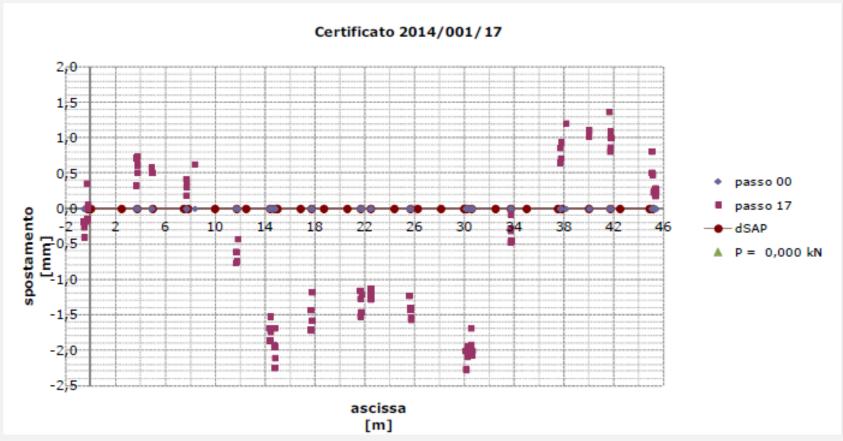


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Actual experimental analysis



Displacements at load step n. 17 in comparison with theoretical values











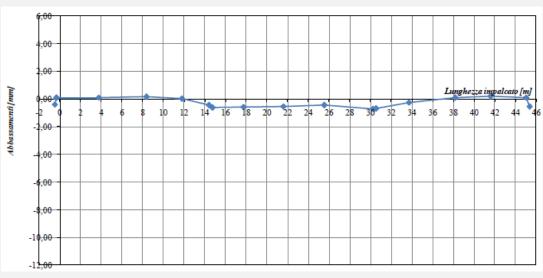
Actual experimental analysis

The day after, the elastic displacements were quite completely









Step 18 – ΔQ_i : 0.00 kN; Q_i : 0.00 kN Q_{max} : 557.37 kN





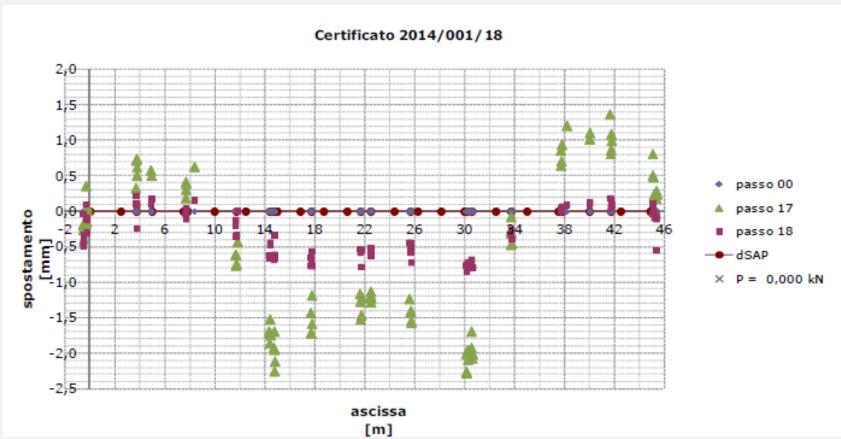






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Actual experimental analysis



Displacements at load step n. 18 in comparison with theoretical values











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Presentation Index

- 1. The Dragonara Bridge service life
- 2. Previous experimental activities
- 3. Previous structural analyses
- 4. Management of different test campaigns
- 5. Actual structural analysis
- 6. Actual experimental analysis
- 7. Conclusions







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Conclusions

If viscous response and age of concrete are considered in relation to load time:

- a correct management of different test campaigns is possible
- concrete characteristics (strength and stiffness) are defined

Due the isostatic configuration, linear elastic stiffness has been assumed as the control parameter

A load test was designed in order to confirm structural material evaluation

Supporting activities of both terrestrial laser scanner surveys and high precision topographic leveling are carried out







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Conclusions

A simple (linear) FEM model permits to provide structural response to a load test for the investigated bridge

Previous test data permitted to estimate the real Gerber's connection behavior (no ideal hinges but monolateral attritive hinges)

The efficiency of this provision guarantees the correctness of structural model

The bridge was assumed near collapse while now:

- it is on duty
- a maintenance program will start in the near future



