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3 **Running (short) Title:** Wear of dental materials opposing themselves

4

5 **Clinical Relevance:** Thanks to new composite resins and dental ceramics an excellent aesthetic
6 may be clinically combined to outstanding functional features in the matter of their wear behavior,
7 which proved to be very similar to that of the well-known traditional gold-alloys.

8

9 **SUMMARY**

10 The purpose of the present in vitro study was to compare the 2-body wear resistance of a type 3
11 gold alloy (Aurocast8), two lithium disilicate glass ceramics (IPS e.max CAD and IPS e.max
12 Press), an heat-pressed feldspathic porcelain (Cerabien ZR Press), an yttria-stabilized tetragonal
13 zirconia polycrystal ceramic (Katana Zirconia ML) and three heat-cured composite resins (Ceram.X
14 Universal; Enamel Plus Function; Enamel Plus HRi) opposing antagonistic cusps made out of the
15 same restorative materials. Ten specimens, 6 mm thick, and ten cusp-shaped abraders were
16 manufactured with each test material according to standard laboratory procedures. All
17 sample/antagonist pairs made of the same material were subjected to a two-body wear test in a dual-
18 axis chewing simulator for over up to 120000 loading cycles. The total wear (mm) for each
19 sample/antagonist pair was calculated as the sum of the sample wear depth (mm) and its antagonist
20 wear (mm). Data were statistically analysed using a One-Way ANOVA.
21 The total wear for the gold-alloy was not significantly different compared to Ceram.X Universal,
22 Enamel Plus Function, IPS e.max CAD and Cerabien ZR Press. Significantly increased wear values

23 were observed on Enamel Plus HRi and IPS e.max Press. The least values for total wear were
24 registered on the monolithic zirconia.

25

26 INTRODUCTION

27 A huge number of dental restorative materials are nowadays available for prosthetic purposes. The
28 ideal restorative should resemble as close as possible the tooth hard tissues to be replaced. Amongst
29 material properties, the wear behavior seems of crucial importance as either a reduced wear
30 resistance or an exaggerated abrasiveness may severely jeopardize over the years the esthetic and
31 functional outcome of extensive occlusal rehabilitations, especially when treating patients with
32 parafunctions.

33 Dental gold-based alloys showed wear characteristics very similar to the human enamel.^{1,2} Teeth to
34 receive cast gold restorations can often be prepared with minimal reduction to conserve tooth
35 structure and decrease trauma to the tooth and pulp, also thanks to partial coverage preparations.³
36 Despite their excellent marginal accuracy^{4,5} and their uncontested mechanical/tribological
37 properties,³ an increasing demand for better esthetics persuaded clinicians to withdraw full-gold
38 restorations in favor of alternative tooth-colored materials.

39 Dental ceramics exhibit superior optical properties, excellent color stability and proved
40 biocompatibility.⁶⁻⁸ Their clinical reliability has also increased⁹⁻¹³ following the latest advances in
41 adhesive dentistry¹⁴⁻¹⁸ and the recent introduction of strengthened and enhanced ceramic systems.¹⁹
42 Ceramic materials are wear resistant^{20,21} but they may damage the opposing enamel.²²⁻²⁵ The
43 general belief that human enamel might be subject to accelerated wear when opposed by traditional
44 porcelain-fused-to-metal crowns²⁶ was further confirmed *in vivo* in 2011 by Silva.²⁷ Contradictorily,
45 in a similar *in vivo* study by Etman, metal-ceramic-crowns produced the least tooth wear in
46 comparison to polycrystalline-alumina copings veneered with feldspathic porcelain and to hot-

47 pressed high-leucite glass-ceramics.²⁸ A recent review indicated that some all-ceramic crowns are
48 as wear friendly as metal-ceramic crowns.²⁹ The author of the same review failed to find a strong
49 association between tooth wear against ceramics and any specific causal agent,²⁹ including the
50 material hardness or its chemical composition, thus underlying the compelling need for additional
51 studies on this specific research topic. The most recent *in vitro* studies reported for some new all-
52 ceramic systems an abrasiveness very close to that of human enamel³⁰ as well as a wear resistance
53 similar to that that of traditional gold-alloys.²

54 In a direct comparison between properties, such as flexural strength, hardness or optical behavior,
55 ceramic/glass-ceramic materials are generally superior to dental composites.³¹ Nevertheless, thanks
56 to continuous innovations in filler composition, morphology and particle size, current micro/nano-
57 hybrid composites definitely show proper aesthetic/mechanical features for a successful use in all
58 areas of the mouth.^{32,33} Additionally an increasing appeal of composite resins is warranted by their
59 ease of use, the possibility of an easy and invisible intra-oral repair of minor defects induced by
60 function, the opportunity to employ them both following a direct and an indirect approach.³¹ Those
61 characteristics are extremely attractive as minimally invasive solutions seem nowadays preferred in
62 every branch of dentistry.³⁴⁻³⁶ Composites are traditionally considered more wear friendly than
63 dental ceramics. In general, resins based materials-produce lower enamel antagonist wear than
64 ceramic based ones, both in the manually polymerized and in the CAD/CAM versions.³⁷ In a recent
65 *in vitro* study, resin composite antagonists led to the lowest wear on the opposing enamel,
66 significantly reduced compared to the enamel wear recorded against lithium disilicate glass-ceramic
67 abraders.³⁸

68 Moreover, innovative and enhanced resin composites have been recently introduced, showing
69 promising *in vitro* wear resistance values, statistically similar to those of human enamel and gold
70 based alloys.¹

71 So far, several studies have analyzed the in vitro wear resistance of restorative materials opposing
72 either human enamel antagonists or dedicated artificial abraders.^{1,2,20,21} The abrasiveness of gold-
73 based alloys, resin composites, feldspathic porcelains, glass-ceramics and polycrystalline zirconia-
74 based materials towards tooth hard tissues has been also subject of extensive investigation.²⁶⁻³⁰ On
75 the other hand, little is known about the in vitro wear behavior of a specific dental restorative
76 material opposing itself or other different restorative materials. To our knowledge, only one *in vitro*
77 study has so far investigated the two- and three-body wear between resin composites used both as
78 samples and as antagonistic abraders.³⁹ Yet such an information seems particularly important not
79 only when planning extensive occlusal rehabilitations involving antagonistic teeth within the
80 opposing hemiarches, but also when selecting the appropriate material to restore one or more teeth
81 that face already restored antagonists.

82 On these bases, the purpose of the present in vitro study was to assess the 2-body wear of a type 3
83 gold-alloy, an yttria stabilized zirconia polycrystalline ceramic, an heat-pressed feldspathic
84 porcelain, a lithium disilicate glass-ceramic (milled and heat-pressed) and three different heat cured
85 resin composites opposing standardized antagonistic cusps made out of the same restorative
86 materials. Each sample was subjected to 120000 mastication simulation cycles. The null hypothesis
87 tested was that no difference could be detected in the wear resistance among the materials under
88 investigation

89

90 **METHODS AND MATERIALS**

91 A complete list of the materials tested in the present study, together with some data about their
92 composition, is given in Table 1.

93 Ten IPS e.max Press (n=10) and ten Cerabien ZR Press (n=10) cylindrical specimens were
94 fabricated according to the conventional lost wax technique by investing and eliminating acrylic

95 resin disks (Plexiglas; Evonik Röhm GmbH) 7 mm in diameter and 6 mm thick. The void was filled
96 with the pressable ceramic, following the pressing parameters by the respective manufacturer.

97 For CAD/CAM materials (IPS e.max CAD and Katana Zirconia ML), ceramic blocks were secured
98 to the arm of a saw (Micromet M; Remet s.a.s.) and subjected to consecutive cuts to obtain 6-mm-
99 thick slices. Ten lithium disilicate specimens were produced (n=10) and subsequently crystallized in
100 a ceramic furnace (Programat EP 5000; Ivoclar Vivadent AG) at 840-850° C. The zirconia slices
101 (n=10) were, instead, sintered at 1500° C for 2 hours.

102 For each one of the three resin composites under investigations (Ceram.X Universal, shade A2;
103 Enamel Plus Function, shade EF2; Enamel Plus HRi, shade UE2), ten cylinders (n=10) were
104 manufactured using transparent polyethylene molds measuring 7 mm in diameter and 6 mm in
105 height. The mold was positioned on a glass surface and then filled. The resin composite was applied
106 in three 2-mm thick layers. Each layer was individually polymerized for 40 seconds (L.E. Deme-
107 tron I; Sybron/Kerr, Orange, CA, USA with a 1200- mW/cm² output). After mold removal,
108 composite cylinders underwent a further heat-curing cycle (Laborlux; Micerium) at 70°C for 10
109 minutes.

110 Gold alloy specimens (n=10) were made using the traditional lost wax technique.

111 Eight sets of ten standard cusps (n=10) having a slight conical shape and a 3-mm-round tip were
112 also manufactured employing each one of the eight restorative materials under investigation and
113 according to the respective manufacturer's indications. After manufacturing, resin composite cusps
114 were heat-cured as explained for composite cylindrical specimens.

115 All specimens and cusps were stored for 24 hours at 37°C and then subjected to a 2-body wear test
116 in a dual axis chewing simulator (CS-4.2; SD Mechatronik GmbH) according to the methodology
117 described elsewhere.¹ Each specimen was tested against a standard cusps made out of the same
118 restorative material. The chewing simulation parameters used are summarized in Table 2.

119 After testing, a 3-dimensional surface analysis of all specimens was performed with a CAD/CAM
120 contact scanner (dental scanner; Renishaw plc) and the wear depth (mm) was calculated.¹
121 Moreover, the difference between the pretest and posttest height of each antagonistic cusp was
122 measured and assumed as the antagonist wear (mm). The total wear (mm) for each
123 sample/antagonist pair was finally calculated as the sum of the wear depth and the corresponding
124 antagonistic cusp wear.

125 Means (and standard deviations) for the total wear of each material were calculated and then
126 compared using a 1-way analysis of variance (ANOVA) and Tukey Honestly Significant test
127 ($\alpha=.05$).

128

129 **RESULTS**

130 Table 3 shows the mean total wear values recorded for each test material after 120000 mastication
131 simulation cycles against antagonistic cusps made out of the same restorative material. The
132 contribution of mean antagonist wear and mean sample wear depth to the ultimate calculation of the
133 total wear is also given. The 1-way ANOVA test showed that the differences observed for the total
134 wear mean values were statistically significant ($F=26.995$; $P<.001$).

135 The least total wear mean values were recorded on zirconia samples opposing zirconia cusps, with a
136 statistically significant difference compared to the total wear of the gold alloy facing gold alloy
137 cusps ($P=.044$). Compared to the gold alloy, slightly increased, but not significantly different, total
138 mean wear values were registered on heat-cured Enamel Plus Function ($P=.044$), heat-cured
139 Ceram.X ($P=.311$), Cerabien ZR Press ($P=.217$) and e.max CAD ($P=.074$). The use of heat-cured
140 Enamel Plus HRi and e.max Press was associated to the highest total wear mean values,
141 significantly increased compared to what observed in all the other experimental groups, but with not
142 statistically significant difference between one another ($P=.775$).

143

144 **DISCUSSION**

145 The null hypothesis tested in the present study had to be rejected. Significant differences were
146 observed in the wear behavior of the restorative materials under investigations. In an experimental
147 model where every material was tested against an antagonist made out of the same material, the
148 highest total wear values were recorded on the heat-pressed lithium disilicate (e.max Press) and on a
149 particular heat-cured nano-hybrid composite (Enamel Plus HRi, shade UE2), specifically
150 commercialized by the manufacturer as an aesthetic material for anterior restorations.

151 Sample/antagonist pairs made out of Katana Zirconia ML showed the least total wear mean values,
152 confirming the high wear resistance exhibited by zirconia-based polycrystalline ceramics in
153 previous investigations.⁴⁰

154 Two innovative resin based composites were also tested in the present study. Enamel Plus Function
155 was recently introduced by the manufacturer as a clinical alternative to Enamel Plus HRi for
156 posterior teeth, with the ambition to increase mechanical properties and improve the long-term
157 outcomes when used on load bearing occlusal surfaces.¹ It lacks some of the favorable optical
158 properties of Enamel plus HRi, but has been formulated putting the greatest efforts toward
159 optimizing the bond between the filler particles and the resin matrix.¹ Ceram.X Universal, on the
160 other hand, is based on a proprietary filler technology called SphereTEC™ and contains granulated
161 spherical sub-micron glass fillers. According to the manufacturer, this new filler technology, in
162 combination with an optimized resin matrix, improves both aesthetics and polishability, providing
163 also exceptionally high fracture toughness, claimed to be similar to that of natural dentin.

164 After 120000 chewing simulation cycles against antagonistic cusps made out of the same material,
165 both the heat-cured Enamel Plus Function and the heat-cured Ceram.X Universal showed an
166 extremely promising wear behavior, very similar to that of the gold based alloy.

167 The total wear mean values for the milled lithium disilicate ceramic (e.max CAD) and the for the
168 heat-pressed feldspathic porcelain (Cerabien ZR Press) were also not statistically different from the
169 gold alloy. Nevertheless, the wear behavior of ceramics should not be considered similar to that of
170 metal or composite resin. To some extent, ceramics wear by microfractures, while metal and
171 composite resin wear through a mechanism involving plastic deformation and adhesion.^{38,41}

172 For decades, the use of metal or gold on the occlusal surfaces has been considered a valid solution
173 in all cases where the prosthetic occlusion was in contact with natural enamel, resin composite,
174 porcelain, or a combination of such materials,⁴² causing minimal wear to the antagonist⁴³ and most
175 likely no interferences with the patient occlusal balance.²⁰ In recent in vitro studies, a type 3 gold
176 alloy exhibited the same wear rates of human enamel.^{1,2} As a consequence, dental materials that
177 closely resemble the gold alloy in their wear behavior should be probably considered the most
178 physiological substitutes for the lost tooth hard tissues.

179 Excessive wear or exaggerated abrasiveness, on the other hand, should be avoided as they may lead
180 to unacceptable restoration and/or antagonist damage, with possible alterations of the functional
181 path of masticatory movements. When anterior teeth are involved, both esthetics and the anterior
182 guidance function are impaired, finally leading to increased stresses on the masticatory system and
183 likely temporomandibular joint dysfunctions.⁴⁴⁻⁴⁶

184 Many studies have attempted to relate the wear resistance and/or the abrasiveness of dental
185 materials to specific material properties, such as surface topography, fracture toughness or
186 hardness.⁴⁷⁻⁴⁹

187 According to Fischer, for most materials, metal in particular, the wear resistance can indeed be
188 considered directly proportional to the hardness.⁵⁰ However, for the abrasion caused by most
189 ceramics, hardness and wear are probably not strictly associated with each other.⁵¹⁻⁵³ The wear

190 caused by ceramics appears more related to surface roughness and fracture toughness,^{50,54,55} and
191 should be conveniently considered as a multifactorial condition.⁵⁶

192 Unlike the case of ceramics, composites produce wear on their antagonist through hard filler
193 protruding from the abraded resin matrix and the hardness is thought to be a reliable predictor of
194 their abrasiveness.^{48,49}

195 According to the general knowledge about wear between 2 contacting materials, a softer material is
196 abraded more easily than an opposing harder one.⁴⁹

197 However in the present study each tested material was also used to manufacture the respective
198 antagonistic abrader, in order to in vitro mimic the common clinical situation of two opposing
199 restorations made out of the same dental material. Thus, in each test both samples and antagonistic
200 abraders showed exactly the same mechanical properties. Furthermore, the total wear (sample wear
201 depth + antagonist wear) was calculated and assumed as the parameter under investigation. In a
202 similar experimental scenario, hardness is maybe less correlated with the total wear because, even
203 assuming that an harder material would easily abrade its antagonist, probably it is also less likely
204 worn out compared to a softer one, and vice-versa. Interestingly, even though the manufacturer
205 reports the same Vickers hardness value for both the heat-pressed and the milled versions of lithium
206 disilicate (5800 MPa), in this study a statistically significant difference was detected in the wear
207 properties of e.max Press and e.max CAD. This finding confirmed that the wear behavior of a
208 brittle substrate (like ceramic) is maybe different from that of a composite and, consequently, the
209 use of hardness as a wear predictor for all the materials tested did not seem an appropriate solution.

210 As a general rule, well conducted randomized controlled clinical trials should be considered the best
211 method to evaluate the quality of dental materials. However they are costly, time consuming and
212 hard to standardize. Therefore in vitro research still remain an indispensable step for initial
213 screening of material properties and dynamic tests appears extremely valuable in predicting the

214 clinical performance of biomaterials subjected to the cyclic solicitations generated by the human
215 body's physiological movements.^{23,57,58}

216

217 **CONCLUSIONS**

218 Within the limitations of an in vitro model that involved specimens tested for the two-body wear
219 resistance against antagonists made out of the same material, the following conclusions could be
220 drawn:

- 221 1. among the esthetic and adhesive materials nowadays available, some specific composite resins
222 and some dental ceramics show a wear behavior statistically similar to the traditional type 3 gold-
223 alloys;
- 224 2. the total wear observed on monolithic zirconia was significantly reduced compared to the gold
225 alloy and to all the other tested materials;
- 226 3. the two-body wear behavior of ceramic-based materials seems poorly predictable on the basis of
227 the hardness, as statistically significant differences in total wear were detected between the heat-
228 pressed and the milled lithium disilicate glass-ceramics, in spite of their equal Vickers hardness.

229

230 **Conflict of Interest**

231 The authors of this manuscript certify that they have no proprietary, financial, or other personal
232 interest of any nature or kind in any product, service, and/or company that is presented in this
233 article.

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394 **TABLE LEGEND**

395 **Table 1** Summary of the materials used in the experimental groups. Technical data were provided
396 by the respective manufacturers.

397 **Table 2** Configuration of parameters set for wear method.

398 **Table 3** Mean values (and standard deviations, SD) for the sample wear (mm), antagonist wear
399 (mm) and total wear (mm) achieved in the experimental groups. Total wear mean values were
400 compared using a One-Way ANOVA test. Same superscripted letters indicate no statistically
401 significant differences.

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Table 1 Summary of the materials used in the experimental groups. Technical data were provided by the respective manufacturers.

Material	Manufacturer	Technical data
<i>Katana Zirconia ML</i>	<i>Kuraray Noritake Dental Inc., Miyoshi, Japan</i>	<i>Yttria-stabilized tetragonal zirconia polycrystal ceramic</i>
<i>Aurocast8</i>	<i>Nobil-Metal S.p.A., Villafranca d'Asti, Italy</i>	<i>Type 3 high-gold dental alloy (Au=85.4%, Ag=9.0%, Cu=5.0%, Pd<1.0%, Ir<1.0%)</i>
<i>Cerabien ZR Press</i>	<i>Kuraray Noritake Dental Inc., Miyoshi, Japan</i>	<i>Heat-pressed feldspathic porcelain</i>
<i>IPS e.max Press</i>	<i>Ivoclar Vivadent, Schaan, Liechtenstein</i>	<i>Heat-pressed lithium disilicate glass-ceramic</i>
<i>IPS e.max CAD</i>	<i>Ivoclar Vivadent, Schaan, Liechtenstein</i>	<i>Milled lithium disilicate glass-ceramic</i>
<i>Enamel Plus HRI (UE2)</i>	<i>Micerium S.p.A., Avegno, Genova, Italy</i>	<i>Nano-hybrid resin composite. Filler content: 80% W/W (12% zirconium-oxide fillers, 68% innovative proprietary glass-based filler). Mean particle size: 1000 nm.</i>
<i>Enamel Plus Function (EF2)</i>	<i>Micerium S.p.A., Avegno, Genova, Italy</i>	<i>Microhybrid resin composite. Filler content: 75% W/W. Mean particle size: 700 nm (including 40 nm fumed silica).</i>
<i>Ceram.X Universal (A2)</i>	<i>Dentsply DeTrey, Konstanz, Germany</i>	<i>Nano-ceramic composite. Filler content: 73% W/W. Particle size: 100 nm - 3 µm. Mean particle size: 600 nm.</i>

Table 2 Configuration of parameters set for wear method

<i>Number of cycles</i>	120000
<i>Force</i>	49 N
<i>Height</i>	3 mm
<i>Lateral movement</i>	-0.7 mm
<i>Descendent speed</i>	60 mm/s
<i>Lifting speed</i>	60 mm/s
<i>Feed speed</i>	40 mm/s
<i>Return speed</i>	40 mm/s
<i>Frequency</i>	1.6 Hz

Table 3 Mean values (and standard deviations, SD) for the sample wear (mm), antagonist wear (mm) and total wear (mm) achieved in the experimental groups. Total wear mean values were compared using a One-Way ANOVA test. Same superscripted letters indicate no statistically significant differences.

MATERIAL	<i>Sample Wear (SD)</i>	<i>Antagonist Wear (SD)</i>	<i>Total Wear (SD)</i>
	A	B	A + B
<i>Katana Zirconia ML</i>	0.018 (0.011)	0.092 (0.036)	0.109 ^c (0.033)
<i>Aurocast8</i>	0.073 (0.017)	0.142 (0.074)	0.215 ^b (0.085)
<i>Enamel Plus Function (EF2) heat-cured</i>	0.065 (0.033)	0.207 (0.078)	0.272 ^b (0.092)
<i>Ceram.X Universal (A2) heat-cured</i>	0.087 (0.018)	0.204 (0.079)	0.291 ^b (0.083)
<i>Cerabien ZR Press</i>	0.104 (0.022)	0.194 (0.041)	0.297 ^b (0.061)
<i>IPS e.max CAD</i>	0.166 (0.029)	0.147 (0.063)	0.313 ^b (0.076)
<i>Enamel Plus HRi (UE2) heat-cured</i>	0.234 (0.029)	0.211 (0.091)	0.445 ^a (0.087)
<i>IPS e.max Press</i>	0.181 (0.037)	0.316 (0.042)	0.497 ^a (0.059)